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Power Smoothing in a Wave Energy Conversion Using Energy Storage Systems: Benefits of Forecasting-Enhanced Filtering for Reduction in Energy Storage Requirements

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Featured Application

This work focuses on the integration of wave energy converters (WECs) with energy storage systems (ESS) for grid-connected renewable energy applications. By leveraging ESS, the approach reduces the impact of power fluctuations inherent to ocean waves, enhancing the reliability of energy delivery. The proposed forecasting-enhanced filtering strategies can be applied to WEC farms with ESS and allow for optimized (reduced) ESS sizing while maintaining equivalent levels of power smoothing. It is worth mentioning that this approach is inherently scalable and its effectiveness is not limited by the size of the farm. In fact, as the number of WEC units increases, the natural cancellation of power fluctuations between units can further reduce storage requirements, even without enhanced forecasting strategies, making the method applicable to larger-scale deployments.

Abstract

This paper presents a power smoothing strategy for wave energy converters (WECs) by means of energy storage systems (ESS) with integrated forecasting filtering algorithms applied to their control. The oscillatory nature of wave energy leads to high variability in power output, posing significant challenges for grid integration. A case study in Tenerife, Spain, was modeled in MATLAB-Simulink (release r2020b) to evaluate the impact of prediction-enhanced smoothing filters on ESS sizing. Various forecasting algorithms were assessed, including Bayesian Neural Networks, ARMA models, and persistence models. The simulation results demonstrate that the use of forecasting algorithms substantially reduces energy storage requirements while maintaining grid stability. Specifically, the application of Bayesian Neural Networks reduced the required ESS energy by up to 36.52% compared to traditional filters. In a perfect prediction scenario, reductions of up to 53.91% were achieved. These results highlight the importance of combining appropriate filtering strategies with advanced forecasting techniques to improve the technical and economic viability of wave energy projects. The paper concludes with a parametric analysis of moving average filter windows and prediction horizons, identifying the optimal combinations for different sea conditions. In summary, this study provides practical information into reducing the storage capacity required for power smoothing in wave energy systems, thereby contributing to the mitigation of grid integration challenges that may arise with the large-scale deployment of marine renewable energy

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1. Introduction

The global potential of wave energy remains highly significant and largely untapped, with an estimated 2.1 TWh available in open waters [1]. This is one of the main reasons for the growing interest in the field, both at academic and industrial levels. In fact, wave energy represents a key component in strategies for the energy transition and sustainable development, as highlighted in the EU Blue Economy Report 2025 [2]. Several studies have examined the influence of technical, economic, and political aspects [3,4] in enabling wave energy to become a feasible option within the global energy generation mix in the near future. Such interest has led to substantial funding efforts; for instance, European R&D programs in ocean energy were estimated to have reached €0.85 billion by 2018 [5]. By 2050, ocean energy is projected to contribute up to 100 GW of installed capacity, equivalent to approximately 10% of the European electricity consumption in 2019 [6]. Beyond electricity, it is also worth mentioning that the combination of water resources and wave energy is a practical reality. The proximity between these resources has prompted studies on seawater desalination processes powered directly by wave energy, demonstrating the potential for integrating marine renewable energy into water management applications [7–9]. These potentials is particularly relevant within the European decarbonization framework, as achieving the 2050 climate targets will require zero-emission electricity generation.

To reach this objective, demand management, energy storage, and the deployment of all flexible renewable energy sources—among them ocean energy—will be necessary [10]. In this context, the Strategic Research and Innovation Agenda (SRIA) on ocean energy [11] has identified several priority topics and associated actions, such as "Demonstrate delivery of grid-compliant power including short-term energy storage solutions to smooth power output when needed." This priority is directly linked to the grid integration challenges arising from the fluctuating power output of Wave Energy Converters (WECs). Due to the oscillatory nature of ocean waves, the power generated typically exhibits high peak-to-average ratios, with oscillation periods on the order of several seconds, and may include zero crossings during each cycle [12–14]. Although a proper spatial distribution of WECs in a wave farm can reduce power oscillations, this measure alone is insufficient to fully overcome grid integration issues [15–17]. Such issues stem from the fact that oscillations in power generation lead to transient imbalances between supply and demand in the electrical grid, which then trigger corrective mechanisms [18–20]. On the one hand, these oscillations cause deviations in grid frequency due to the instantaneous mismatch between generated and consumed power. These deviations must remain within the limits defined by each grid code. Moreover, for a given power imbalance, frequency oscillations tend to be more severe in weaker electrical grids with lower system inertia [21]. Island systems appear to be particularly suitable for wave energy deployment, given their proximity to the resource and the typically higher electricity prices compared to continental systems [22]. However, these island grids are often electrically weak due to their smaller scale, which exacerbates the impact of power oscillations [23]. On the other hand, the activation of frequency regulation mechanisms enhances conventional generators (e.g., thermal or hydroelectric plants) to operate more frequently, increasing mechanical fatigue and component wear [19,24]. In such contexts, rapid-response energy storage solutions can play a crucial role by absorbing short-term imbalances, thereby supporting grid stability and reducing mechanical stress on conventional generators. Therefore, to address these issues, the integration of energy

storage systems—either standalone or hybrid configurations—into wave energy generation systems has been proposed [25]. Beyond the technical role of the energy storage systems, these systems are increasingly recognized as key enablers of the global energy transition, with non-negligible implications for sustainability and environmental performance. The deployment of these technologies must therefore be assessed not only in terms of operational efficiency, but also with respect to their lifecycle impacts, including resource extraction, manufacturing, and recycling [26,27].

These storage systems can mitigate grid integration challenges by implementing power smoothing strategies, typically based on filtering algorithms [28,29]. Preliminary studies have shown that using forecasting filtering algorithms can reduce the required storage capacity, and that fast-response storage technologies such as supercapacitors [30,31] or flywheels (possibly complemented by battery systems to handle intra-day variations in hybrid storage systems) are particularly well-suited for this purpose [32]. Additionally, fast-response storage can alleviate battery aging and reduce the wear of conventional power plants involved in frequency regulation [33]. While several studies have addressed the development of forecasting algorithms for conventional renewables [34,35], similar efforts exist for wave energy systems as well. However, in this domain, forecasting strategies typically aim at enhancing energy-extraction control algorithms by forecasting force-related variables [36–38] over short time horizons (few seconds). Some studies have addressed wave resource forecasting using Long Short-Term Memory (LSTM) neural networks combined with modal decomposition techniques [39], have focused on predicting power output through adjusted power matrices and Bi-directional LSTM (BiLSTM) architectures combined with Convolutional Neural Networks (CNNs) [40] or focused on predicting sea conditions in order to plan actions on offshore systems [41].

The algorithm proposed in this work, however, is based on Bayesian Neural Networks and focuses on forecasting the power output, with time horizons ranging from a few seconds up to the typical wave period (8–14 s). Regarding the application of forecasting algorithms in renewable energies such as solar and wind, although primarily aimed at improving grid integration, the focus is typically on longer time horizons, centered on resource forecasting for participation in electricity markets, plant planning, and operation, where "short-term" horizons are generally defined as periods below 4 h [42,43]. On the other hand, while there are also applications of long-term resource forecasting in wave energy [44], the main focus has been on maximizing the energy extracted from waves, given the non-causal nature of these systems, which operate over very short horizons of only a few seconds (i.e., below 4 s) [45–47]. Additionally, some studies have explored power smoothing in wave energy systems; however, these are mainly preliminary works addressing different storage technologies and proof-of-concept analyses of the capability of ESS to smooth power output, considering batteries [48], supercapacitors [31], or hybrid systems combining both [49]. It is worth noting that a few studies [50] have applied forecasting algorithms to wave energy power smoothing, although in those cases the objective was mainly to limit the generated power to reduce oscillations while controlling the ESS state of charge. In contrast, the present work specifically develops a forecasting-based algorithm for power smoothing and investigates the ability of forecasting strategies to reduce ESS sizing requirements within this control framework, thereby justifying the integration of forecasting and demonstrating its practical design advantages.

The methodology builds on previous work conducted to (1) design a suitable WEC for a specific location (northern coast of Tenerife, Canary Islands, Spain) [51]; (2) optimize the spatial layout of WECs within a wave farm to minimize power oscillations [52]; and (3) evaluate the grid impact of the wave farm's integration, including an assessment of the maximum admissible power oscillations for the electrical system [23]. Based

on these foundations and using the same case study, a power prediction algorithm is developed and integrated into a power smoothing strategy. A comparative analysis is carried out involving simpler computational approaches—such as persistence and ARMA models—in order to justify the use of neural networks. Finally, results are presented comparing scenarios with and without forecasting algorithms, showing the corresponding power and energy requirements for the storage systems as well as the achieved power smoothing performance.

2. Methodology

The mathematical model used to analyze the case study has been developed using MATLAB-Simulink software (release r2020b). The model consists of the following components:

- A WEC model (prime mover + PTO), which allows for the evaluation of the electrical power output profile of a single WEC under a given sea state. This model accounts for the relative position of the WEC with respect to other devices and for the directional characteristics of the incident waves. This enables the aggregation of individual power profiles to determine the total output of a wave energy farm (see Section 2.1).
- An energy storage system model, coupled with a power smoothing control algorithm. In this case study, the storage system is modeled as an "agnostic" energy storage unit, and a moving average filter is used as the smoothing algorithm (see Section 2.2).
- A forecasting algorithm, which complements the power smoothing control algorithm of the storage system by enabling the estimation of the real-time moving average filter (MAF) using past power output samples and predicted values as future samples (see Section 2.3).

2.1. Description of the WEC and Wave Farm Model

This work is framed within a case study focused on the integration of a wave energy farm (WF) into the electrical grid of an island power system. The wave energy installation is assumed to be located on the northern coast of Tenerife and is electrically connected to the island's grid. Several projects have been developed in this region [53–55] due to its significant wave energy potential [56], estimated within the range of 20–70 kW/m. The main characteristics of the WF are summarized as follows:

- Ocean wave data are obtained as described in Section 2.1.1, considering the WF location at latitude 28.4° N and longitude 17° W.
- The primary WEC device is a point absorber with a peak power output of 160 kW. The Power Take-Off (PTO) system consists of a direct-drive linear electric generator rated at 160 kW.
- The WF is composed of 15 groups of WEC units arranged in 9 rows following a triangular layout.

The complete mathematical model of the wave farm (denoted as WFM) is parameterized according to the characteristics of the WEC device (Section 2.1.2) and the spatial layout of the WF (Section 2.1.3). The model outputs the electric power profile based on the ocean resource conditions provided as input (Section 2.1.1).

2.1.1. Wave Resource Conditions

As previously mentioned, this case study is based on Tenerife Island, one of the seven main islands of the Canary Islands (Spain). The metocean data used are derived from the numerical dataset corresponding to the so-called SIMAR points [57]—specifically point 1012013 (see location in Figure 1a and wave contingency diagram in Figure 1b).

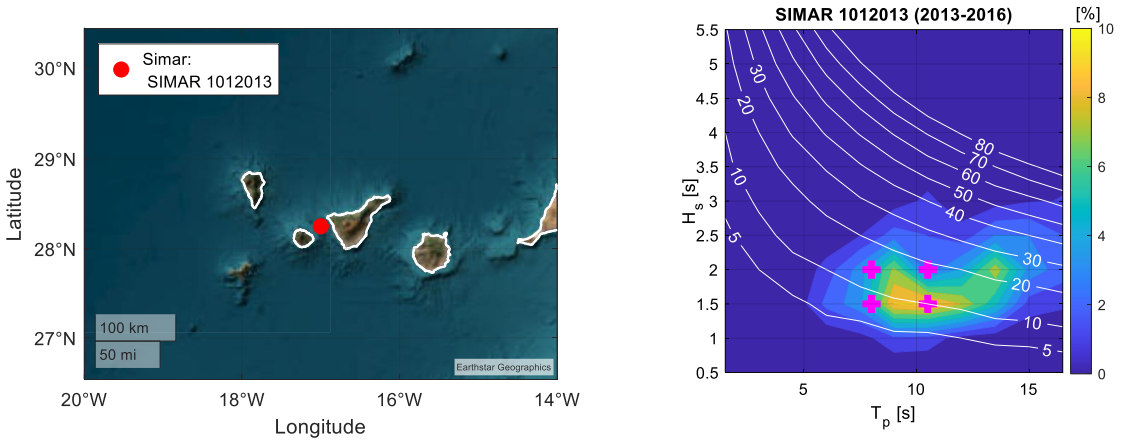


Figure 1. (**a**) Location of the WF (source: http://www.puertos.es/es-es/oceanografia/Paginas/portus.aspx—accessed in 1 September 2025); (**b**) wave contingency diagram showing the annual occurrence of various sea states, characterized by peak period (T_p) and significant wave height (H_s). The four sea states selected and detailed in Table 1 are highlighted with magenta cross markers, and the corresponding wave power per unit of wave front (Pj [14]) is indicated by contour lines in white.

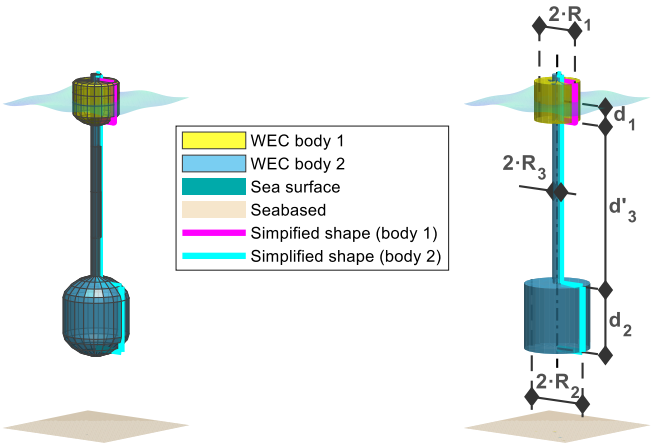
Table 1. Wave conditions considered in this study.

No. Case	H_s [m]	T_p [s]	α_W [°]	P_j [kW/m]
CASE 1	1.5000	8.0000	0	7.63
CASE 2	1.5000	10.5000	0	10.02
CASE 3	2.0000	8.0000	0	13.57
CASE 4	2.0000	10.5000	0	17.81
CASE 5	1.5000	8.0000	15	7.63
CASE 6	1.5000	10.5000	15	10.02
CASE 7	2.0000	8.0000	15	13.57
CASE 8	2.0000	10.5000	15	17.81
CASE 9	1.5000	8.0000	30	7.63
CASE 10	1.5000	10.5000	30	10.02
CASE 11	2.0000	8.0000	30	13.57
CASE 12	2.0000	10.5000	30	17.81
CASE 13	1.5000	8.0000	45	7.63
CASE 14	1.5000	10.5000	45	10.02
CASE 15	2.0000	8.0000	45	13.57
CASE 16	2.0000	10.5000	45	17.81

The relevant information available includes the significant wave height (H_s [14]), the peak period of the wave energy spectrum (T_p [14]), and the main wave propagation direction (α_W). Figure 1b presents the annual occurrence of various sea states, characterized by their peak period (Tp) and significant wave height (Hs). The four sea states selected—based on T_p and H_s—in Table 1, correspond to those most significant in terms of occurrence, wave energy, and suitability with the WEC device (which is detailed in the following subsection), providing a representative basis for the analysis of wave energy potential and storage requirements. Based on several years of data, 16 representative sea states for the present analysis are selected, and a synthetic wave elevation profile is generated across the spatial domain of the WEC farm. This profile accounts for H_s, T_p, and α_W, as well as the frequency spectrum and directional spreading of the wave energy [14]. The 16 selected cases correspond to the permutations of two values for H_s, two for T_p, and four for α_W, as summarized in Table 1. Additionally, to provide context and facilitate interpretation, Table 1 presents the wave energy per unit wave front (P_j [14]).

2.1.2. WEC Model

The WEC model corresponds to a two-body point absorber whose dimensions result from an optimization procedure aimed at maximizing the extracted energy for the selected location, following the methodology described in [51]. The dimensions of the device are shown in Figure 2. In [51], a differential evolution optimization algorithm was employed to determine the dimensions that maximize the energy captured by the WEC's prime mover (i.e., the components interacting directly with the waves, in this case, the two bodies of the point absorber). The optimization considered the site-specific wave conditions and the design constraints of the power take-off system—PTO—(i.e., the device converting mechanical energy from the prime mover into electrical energy, here a linear generator), including limits on speed, stroke, force, and nominal power. This process resulted in a WEC configuration with a peak power of 160 kW, corresponding to the rated power of the selected PTO.



Dimension	Value [m]
$2 \cdot R_1$	7.4
$2 \cdot R_2$	16.76
$2 \cdot R_3$	1.5
d_1	2.03
d_2	31.2
d_3	0.1

Figure 2. Diagram of the modeled point absorber.

The dynamic model is parameterized using the hydrodynamic coefficients associated with these dimensions, obtained through the NEMOH software (v3.0.0) [58]. The simulation is performed in MATLAB-Simulink (release r2020b) using the WECSIM library (v7.0.0) [59], which is based on a state-space realization of the hydrodynamic parameters in the frequency domain, as described in [60], and the implementation of a dynamic model similar to that in [61,62].

The model includes a loss model for the linear generator [63], and the energy extraction control algorithm is implemented in the time domain using a Gain Scheduling approach [64]. This approach involves determining, through simulations, the optimal damping factor that the linear generator must apply to maximize energy extraction under different sea states. A lookup table is then used in the time-domain simulation to apply the appropriate damping factor based on the current sea state.

2.1.3. Wave Farm Model

The wave farm model builds upon the results from the WEC model described in Section 2.1.2. A spacing between WEC units is assumed to be sufficient to neglect hydrodynamic interaction among them, while considering the position of each device and the spatial variability of the wave resource.

The layout of each device has been defined to minimize the power oscillations of the total farm output, resulting in a farm composed of 50 units arranged in a triangular (staggered) pattern according to the results presented in [52] (see Figure 3).

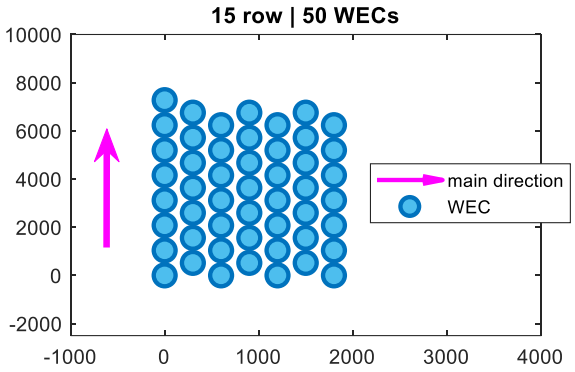


Figure 3. Spatial layout scheme of the WEC devices.

2.2. Description of the Energy Storage System Model

The wave farm (WF) is assumed to include an energy storage system (ESS) designed to smooth the oscillating power output generated by the WF. Both the connection layout and control scheme of the ESS are shown in Figure 4.

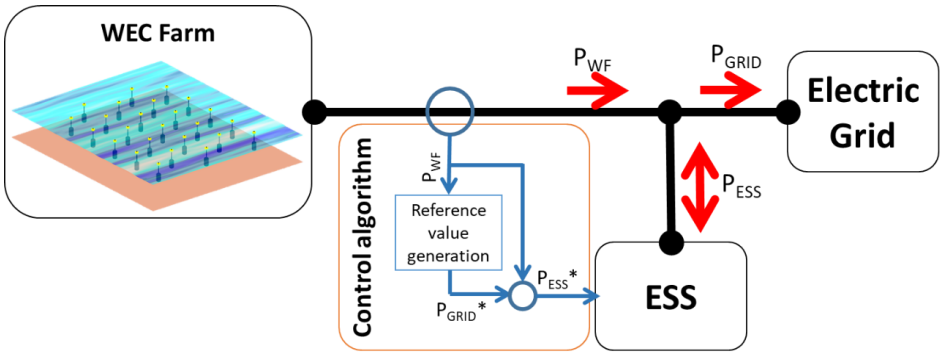


Figure 4. Connection and control scheme of the energy storage system (ESS).

The ESS is connected at the point of common coupling (PCC) of the WF and it is assumed to be installed onshore to reduce maintenance requirements. The ESS control reference is generated according to the scheme presented in Figure 4. In this scheme, the target power to be injected into the grid ($P_{GRID}*$) is obtained by filtering the power generated by the WF (P_{WF}), while the ESS target power ($P_{ESS}*$) is defined as the difference between the generated power and the filtered power to be injected into the grid, as expressed in Equation (1). The moving average filter (MAF) operates within a fixed time window of a number of samples of Ns_MAF, incorporating both measured (real) samples (number of real samples: $Ns\_MAF - Ns\_PRED$) and predicted samples (number of predicted samples: $nPRED$) provided by different forecasting algorithms (described in Section 2.3), as formulated in Equation (2). MAF evaluates the average value of a certain variable in a Ns_MAF number of samples.

$$P_{ESS} = P_{GRID} - P_{WF} \tag{1}$$

$$\begin{aligned} P_{ESS} = P_{ESS}* = P_{GRID}* - P_{WF} = MAF(P_{WF}) - P_{WF};\\ P_{GRID}*(t_0) = MAF(P_{WF}) = \frac{\sum past\ samples + \sum predicted\ samples}{total\ no.\ samples}\\ = \frac{\sum_{i=0}^{i=Ns\_MAF-Ns\_PRED} P_{WF}(t_o - i\cdot\Delta t) + \sum_{i=1}^{i=Ns\_PRED} P_{WF}(t_o + i\cdot\Delta t)}{Ns\_MAF} \end{aligned} \tag{2}$$

where P_{ESS} is the power exchanged by the storage system, P_{GRID}* is the smoothed power delivered to the grid, P_{WF} is the instantaneous wave farm power, Ns_MAF is the total number of samples in the moving average filter window, and Ns_PRED is the number of forecasted samples included in the filter (i.e., the number of real or non-predicted samples is

Ns_MAF − Ns_PRED). In addition, $\underline{\text{MAF}}(\underline{x})$ denotes the application of the moving average filter to the variable $\underline{x}$, $\underline{x}(\underline{t_i})$ represents the value of the variable x at time instant t_i (e.g., $\underline{P_{WF}}(\underline{t_0} + i \cdot \Delta \underline{t})$ corresponds to the value of the wave farm power at $t_0 + i \cdot \Delta t$), Δt is the sampling time, t_0 is the evaluation instant, and $\underline{i}$ is the sample index

In order to define window sizes, the variables *nMAF* and *NPred* are introduced too, which correspond to window sizes expressed in seconds for the filter and prediction, respectively, i.e., *nMAF* = *Ns_MAF*Δt and *nPred* = *Ns_Pred*Δt.

The target grid-injected power is filtered using a moving average filter (MAF) with a window size (*nMAF*) of 30 s and a sampling period (Δt) of 0.1 s (i.e., a *nMAF* of 30 s correspond, in number of samples, with a *Ns_MAF* of 300 samples), in accordance with the parameters defined in the previous study presented in [23]. In that study, the impact of injecting oscillating power into the island grid was analyzed, a MAF-based solution was proposed, and its performance was evaluated using the aforementioned parameters.

From the ESS power demand profiles (P_{ESS}), the required power and energy capacities of the ESS (P_{rated} and E_{rated}, respectively) can be calculated for each specific case, according to Equations (3) and (4), evaluated in each simulation period.

$$P_{rated} = \max(\text{abs}(P_{ESS}(t))); \ \forall \text{ t of a complete simulation} \tag{3}$$

$$\begin{gathered} E_{ESS}(t) = \int_0^t P_{ESS}(t)\, dt; \\ E_{rated} = \max(E_{ESS}(t)) - \min(E_{ESS}(t)); \ \forall \text{ t of a complete simulation} \end{gathered} \tag{4}$$

In this study, the ESS is considered fully agnostic, with sufficient capacity such that its state of charge (SoC) does not affect its behavior. The calculations of P_{rated} and E_{rated} based on Equations (3) and (4) were performed assuming an ideal, technology-agnostic energy storage system (ESS) in order to compare the different filtering and forecasting strategies. This approach isolates the effects of short-horizon forecasts on the required storage capacity for a given level of power smoothing. However, it should be noted that differences may arise when applying the methodology to real-world systems or more detailed ESS models, but these are not expected to alter the main qualitative conclusions of the manuscript.

The analysis of storage technologies and SoC control algorithms is beyond the scope of this work, which is instead focused on implementing a forecasting algorithm aimed at reducing the capacity requirements of the ESS.

2.3. Forecasting Algorithms

This section will describe the forecasting models used in this article to evaluate the predicted samples of the power generated by the WF (P_{WF}), highlighting their application in system energy management. Storage models will draw on these predictions to enhance energy management. A range of statistical forecasting models will be used to identify the most appropriate model for each case study. The development of any sophisticated methodology is useless if certain naïve or reference models demonstrate superior performance to that proposed. The objective is to compare two naïve models with increasingly complex prediction models. Therefore, in this study, it is proposed to work with two ARMA-based models and one NN-based model. The more complex models should offer, a priori, better accuracy (as Figure 8 shown in Section 4.2). The general forecasting function that will be used to relate the input variables to the expected results is as shown in Equation (5).

$$\hat{y}(t+h) = F[y(t), \ \ldots, \ y(t-i)] \tag{5}$$

where $\hat{y}(t+h)$ is the P_{WF} calculated for time horizon h, in our case h = 0.1, 1, . . ., 8 s, $y(t-i)$ is P_{WF} from dataset of each case of study for 'i' past values.

2.3.1. Naïve Models

In this study, two elementary models were examined for their forecasting capabilities across a range of time horizons. It was observed that both models utilised past values data, employing normalized data series for analysis. The first is the simple persistence (Pers) model [65] defined by Equation (6).

$$\hat{y}(t+h) = F[y(t), \ldots, y(t-i)] \quad (6)$$

This model is based on the assumption that the forecasted data for each time horizon 'h' is solely dependent on the previous value, implying that conditions remain unchanged between time 't' and time '$t + h$'. The next approach, known as the Smart-Persistence (Pers Smart) model, offers a simple enhancement to the persistence model. It predicts wave performance for each time horizon 'h' by averaging the 'h' preceding values [66] The Smart-Persistence model is mathematically defined in Equation (7).

$$\hat{y}(t+h) = mean(y(t), \ldots, y(t-h)) \quad (7)$$

2.3.2. Linear Models

For time series estimation, statistical linear models have been extensively developed. This study follows the approach outlined in [67,68] for climatic variables, utilizing a methodology based on linear regression models. Linear models operate using a combination of past values and errors. The autoregressive moving average (ARMA) time series model is based on two fundamental components: the autoregressive (AR) model and the moving average (MA) model. These models represent a linear combination of a specific number of past series values and errors, as defined by Equation (8).

$$y(t \hat{+} h) = \sum_{i=0}^{p-1} [\Phi_{i+1} y(t-1)] + \sum_{j=0}^{q-1} [\Theta_{j+1} \epsilon_{t-j}] \quad (8)$$

The forecasted variable for horizon 'h' is represented by $\hat{y}(t+h)$. The values of $y(t-i)$ correspond to past data points from the time series, selected to establish a linear relationship with the forecasted value, while ϵ_t represents the error term. The set of autoregressive parameters, $\{\Phi_i\}_{i=1,2,\ldots,p}$, is derived from the sample data during training for the AR regression using past values. Meanwhile, the parameters $\{\Theta_i\}_{i=1,2,\ldots,q}$ correspond to the series of errors ϵ_t in the MA regression. The parameter 'p' defines the order of the AR model, indicating the number of past values used for solar radiation forecasting. Similarly, 'q' represents the order of the MA model. Both model parameters are determined through least squares regression, which compares past data used as input with the future data to be predicted.

One of the most critical decisions during the training process is determining the model's complexity. For an ARMA model, the optimal values of p and q must be established during the training process, with the model being represented as ARMApq. In this case, the optimal order p is obtained by calculating the Partial Autocorrelation Function (PACF) and the Bayesian Information Criterion (BIC). Similarly, the optimal order q for the MA model is determined by calculating the Autocorrelation Function (ACF) and defining the number of error terms used in the prediction. In many cases, ARMA models with low-order parameters have been shown to produce very good results [69]. For example, in this study, an ARMA with optimal p and q values are considered (ARMApq), and also considers an ARMA model with p = 1 and q = 2 (ARMA12) for sake of comparison.

2.3.3. Artificial Neural Networks

Artificial neural networks (NN) [70] consist of interconnected units called neurons that receive inputs either from other neurons or directly from an external data source. These networks are designed to learn the relationship between input data and corresponding outputs. Each connection between neurons has an associated weight, which is adjusted during the training process. The optimal weights are determined by optimising a cost function.

The NN structure used in this article consists of an input layer, at least one hidden layer and an output layer, with no feedback or lateral connections between them. The hidden layer consists of several non-linear neurons. Each neuron processes input variables, weighted accordingly, and sums them to produce an output. This sum is then passed through a non-linear activation function or transfer function to control the output amplitude. The activation function used is the hyperbolic tangent function, Equation (9), while the output layer uses a linear activation function.

$$f(x) = \tanh(x) = \frac{e^x - e^{-x}}{e^x + e^{-x}} \tag{9}$$

The relation between input variables and forecasted data is established by Equation (10). The weights of the network are initially set by random initialization and then optimized during the training phase. This optimization is achieved by minimizing an error function (cost function) using the back-propagation algorithm. The most used error function is the mean squared error, which measures the difference between the network's output $\hat{y}(t+h)$ and the desired target output, Equation (11).

$$\hat{y}(t+h) = \alpha_0 + \sum_{j=1}^{h} \alpha_j \cdot f\left[\beta_{0,j} + \sum_{i=1}^{p} \beta_{i,j} \cdot y(t-i)\right] \tag{10}$$

$$E(w) = \frac{1}{2}\sum_{i=1}^{N} (\hat{y}(t+h) - y_i)^2 \tag{11}$$

The accuracy of artificial neural networks (NN) in approximating continuous functions is influenced by the structure of the network. If the network fits the noise in the function, it may perform well during training but poorly on new data, a problem known as overfitting. To avoid this, regularization techniques are used to control model complexity [70–72]. In this study, Bayesian regularization was used to control the complexity of the model. The Bayesian approach involves a probability density function over the weight space, where the optimal neural network parameters correspond to the maximum of this density. This framework introduces two new hyperparameters, α and β, which regulate the complexity of the model. Consequently, the cost function is defined as in Equation (12).

$$S(w) = \frac{\beta}{2}\sum_{i=1}^{N} (\hat{y}(t+h) - t_i)^2 + \frac{\alpha}{2}\sum_{i=1}^{m} {w_i}^2 \tag{12}$$

To determine the optimal values of the hyperparameters α and β, as well as the optimal weight vector w_{MP}, an iterative procedure is required [72,73]. Initially, the hyperparameters are obtained through the numerical implementation of the Bayesian framework using the computed values from the first iteration. These values are then used to compute the first group of optimal weights using the standard training algorithm, specifically the scaled conjugate gradient method, which minimizes $S(w)$.

The Bayesian framework offers several approaches to assess model complexity. One of these techniques, known as Automatic Relevance Determination (ARD), allocates a distinct

regularization coefficient to each input, facilitating the identification of the most significant inputs during training. Furthermore, it calculates the model's probability (model evidence), which serves as a criterion for model selection [73,74]. In this study, we trained various NN with different numbers of hidden units, and the network with the highest model evidence was chosen as the best-performing one.

3. Case Study

As previously commented, power oscillation injected in the grid would have a direct impact in electric grid due to power oscillations cause frequency oscillations and the electric frequency cannot have variations beyond a narrow margin (a few hundreds of millihertz). And among other options of reducing the power oscillation in WEC farms [75], electric energy storage (ESS) is one of the better options.

To better contextualize the scope of the work, a representative case study has been selected and introduced at this section based on a previous studies [23,51,52], describing the new analysis to be carried out over it. The Tenerife Island grid was chosen due to its weak grid characteristics, which makes it particularly sensitive to power oscillations from renewable generation. In this context, the study illustrates the motivation for smoothing wave power generation and remarks on the role of ESS-based smoothing strategies. Specifically, the case study focuses on two main aspects: (1) power smoothing capacity in order to reduce the electric frequency oscillations in weak grids, (2) and rated power and energy requirements of the ESS depending on the adopted control algorithm. This provides a practical framework for comparing filtering and forecasting strategies and defines the parametric analysis whose results are shown in Section 4.

3.1. Application Example: Forecasting in Moving Average Filtering

By way of example, some results derived from the study case presented in [23] are shown in Figure 5. This study case framed on Tenerife Island (SPAIN) is considering the connection of a wave power generation farm of 120 MW (the modal value of the minimum power generation in Tenerife Island is 452.5 MW, which implies a maximum penetration of 25%). Figure 5a shows an example of the oscillatory electric power generated with a WEC farm in a particular sea state; and Figure 5b shows the electric frequency oscillations produced as a consequence.

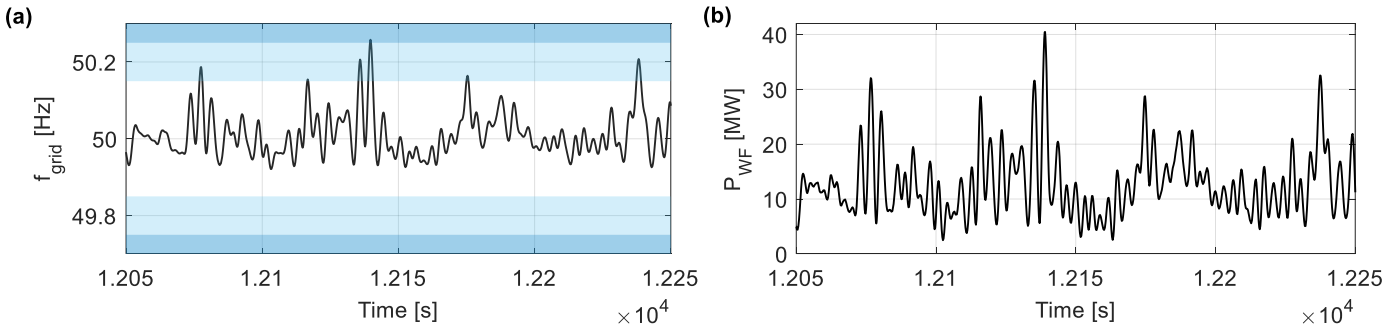


Figure 5. (**a**) electric frequency oscillations in the electric grid. These results correspond with an example of the complete study case presented in [23]—the frequency limits of ±150 mHz and ±205 mHz are highlighted in light blue and dark blue, respectively. (**b**) Electric power generated by the WEC farm.

As previously commented in Section 2.2, the power oscillations can be smoothed by means of ESS installed in the Point of Common Coupling (PCC). The power smoothing grade should reduce/avoid the number of events where the frequency oscillations are out of bounds (±150 mHz according to Spanish grid code [76]). The ESS smooths the

power generation oscillations, so that the power injected into the network is a certain reference value (see Figure 4). The reference value is defined in order to reduce the frequency oscillations, and it can be calculated in different ways, resulting in different control algorithms. In this example, two control algorithms are proposed:

1. Moving average filter.
2. Moving average filter considering future (predicted/forecasted) values. In this example (Section 3.1), it is considered perfect prediction.

Figure 6 shows a comparison of the two ways to calculate reference values compared to the original wave power generation level. The area between these two curves (marked with a coloured area) represents the energy storage capacity required to transform the original generated power into the smoothed one proposed by the control algorithm. The figure clearly shows that the control algorithm selected has a great impact in the energy storage requirements due to the delay introduced by the MAF—of 30 s of window size and without prediction (nMAF = 30; nPred = 0)—increase the area between these two curves.

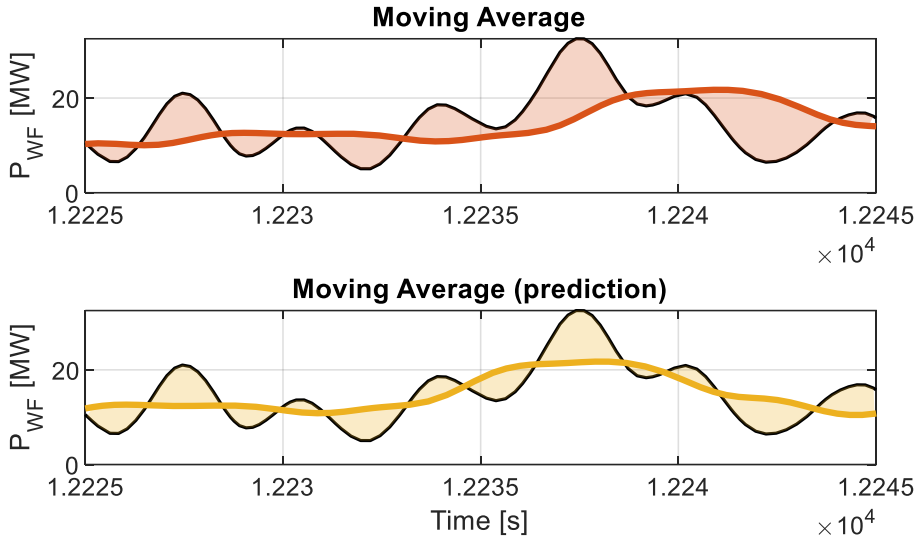


Figure 6. Example of the EES reference values calculated with the four described control algorithms.

Table 2 shows the results of the two control algorithm options in this example, including the ESS energy and power requirements evaluated by means of Equations (3) and (4), the number of over-frequency and under-frequency events, and the variance of the wave power generations and the electric frequency time profiles evaluated by means of Equation (5).

Table 2. Summary of the comparison between the four control algorithm options.

Control Algorithm	σ (P_{WEC})	σ (f_{grid})	No. Alert Events [$\Delta(f_{grid})$ > 150 mHz]	No. Emerg. Events [$\Delta(f_{grid})$ > 250 mHz]	ESS Rated Power [KW] (P_{ESS})	ESS Rated Energy [kW·h] (E_{ESS})
base case (no ESS)	4854.688	0.05011	340	14	0	0
MAF	3117.836	0.03170	7	0	2647	2.257
MAF with Pred.	3116.857	0.03169	7	0	2239.80	0.900

In Table 2, the frequency evaluation is derived from the case study presented in [23]. In this study, the considered frequency limits are ±150 mHz around the nominal 50 Hz for alert events, and ±250 mHz for emergency events [76]. The frequency evaluation

was performed using a dynamic single-bus inertial model of the Tenerife island grid (Spain), which accounts for both the generation profiles and the system dynamics, including frequency restoration mechanisms, as described in the referenced study [23].

The table shows that the control algorithms that use predicted values require ESS with less energy and power rated values. However, the smoothing levels are similar for the version with and without prediction. For example, the control algorithm that uses moving average filter needs 250% more of ESS rated energy than a control algorithm using prediction to achieve the same levels of power smoothing.

In summary, the electric frequency oscillations caused by the oscillating wave power generations can be smoothed by energy storage systems till the required level by the electric grid. However, the smoothing control algorithm of the ESS has a great impact on the utilization of its rated characteristics; the same smoothing effect requires different levels of rated ESS power and energy, depending on the control algorithm.

It should be noted that in this example, no forecasting algorithm is used, and the prediction is considered perfect by using a future measured value of the complete profile. The results with the different proposed forecasting algorithms (Section 2.3) are shown in the next Section 4.2, with more modest reductions in ESS capacity requirements.

3.2. Description of the Case Study

Section 4 presents the results for 16 representative sea states selected for the location introduced in Section 2.1.1 (see Table 1). The corresponding one-hour power generation profiles are displayed in Figure 7.

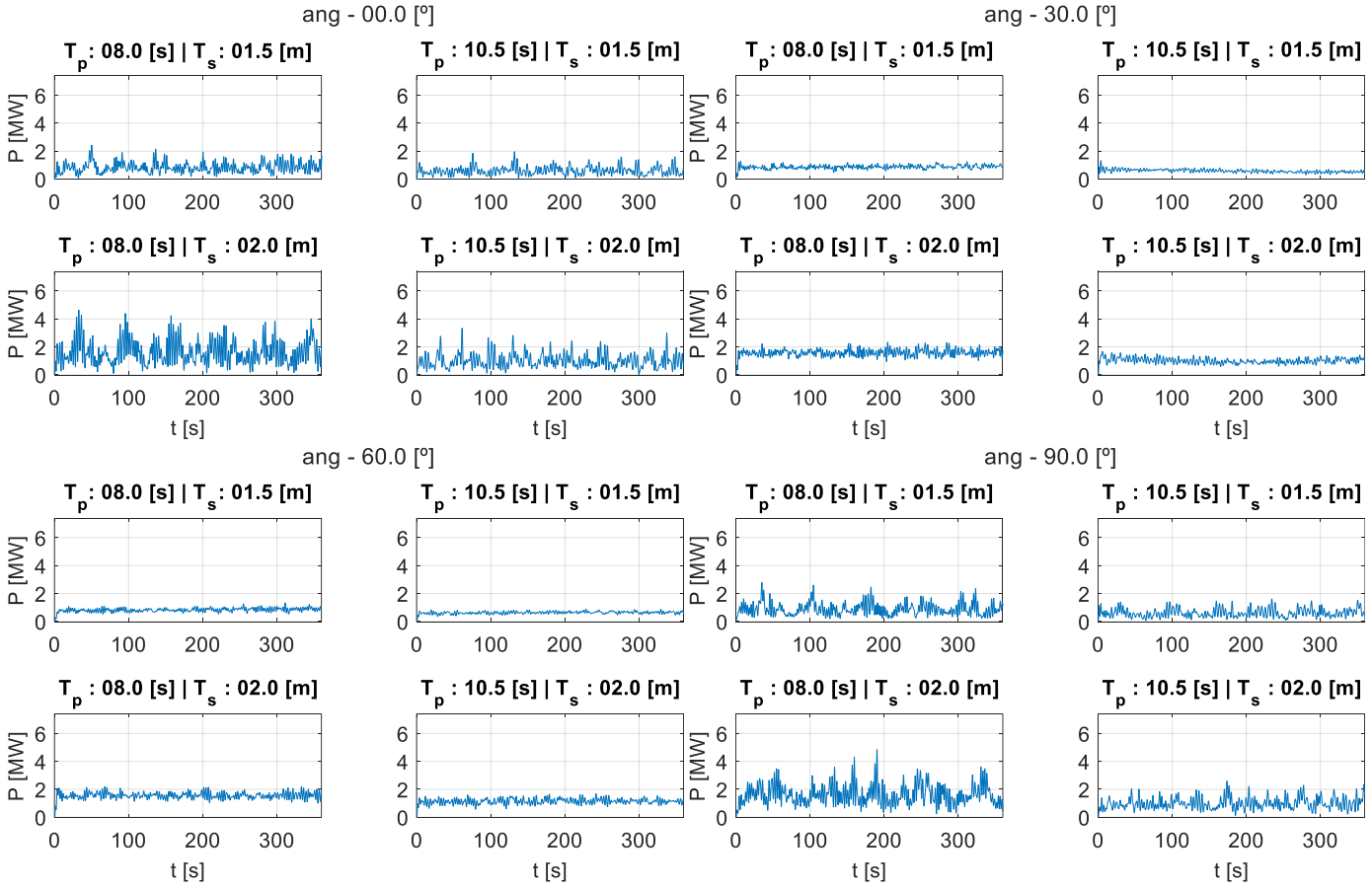


Figure 7. Hourly power generation profiles for the 16 sea state scenarios considered for the wave farm (WF) power generation.

The analysis compares results obtained using the forecasting algorithms described in Section 2.3 and listed in Table 3. Forecasted values are used in MAF to define the ESS power command of the power smoothing control. As in [23], the main objective is to minimize the impact of the WF on the grid by reducing power oscillations. A key performance metric is the variance of the power delivered to the grid, P_{GRID}, by the combined ESS + WF system. This variance is calculated using Equation (13) and the standard deviation is calculated according Equation (14).

$$\sigma^2{}_P = \frac{1}{N}\sum_{i=1}^{N}(P_{ESS}(t_i) - mean(P_{ESS}(t))); \forall \text{ t of a complete simulation} \quad (13)$$

$$\sigma_P = \sqrt{\sigma^2{}_P}; \quad (14)$$

Table 3. Forecasting algorithms considered in the study.

Type	Acronym	Prediction Values Acronym	Description/Complete Name
Base Case	noPred	noPred	No forecasting algorithm in MAF (extra case)
Naïve models	Pers	PresPredict	Simple persistence
(Section 2.3.1**)**	PersSmart	PersSmartPredict	Smart persistence
Linear models	ARMApq	ARMAPQpredict	ARMA with optimal p and q values
(Section 2.3.2**)**	ARMA12	ARMA12predict	Simple ARMA modelo (p = 1; q = 2)
Artificial Neural Networks (Section 2.3.3)	NN	NNpredict	Artifical Neural Network (Bayesian Framework)
Limit Case	PredPerf	PredPerf	Prefect prediction values in MAF (extra case)

In addition, the study also evaluates the ESS energy and power requirements based on Equations (3) and (4).

A comparison is carried out between the proposed Bayesian neural network-based forecasting method and classical approaches (see Section 2.3), which are summarized in Table 3. For benchmarking purposes, two additional scenarios, one assuming perfect prediction (*Perf*) as a limit case and another with no prediction (*noPred*) as base case, are included. This serves to establish an upper performance bound for the forecasting-based control strategies.

The control strategies are parametrized using two values: the moving average window size—expressed in number of samples (*Ns_MAF*) or in seconds (*nMAF*)—and the forecast window size (*Ns_Pred* expressed in number of predicted samples, or *nPred* expressed in seconds), as defined in Equation (2). For clarity, all parameter values are expressed both in number of samples and in equivalent seconds, considering the sampling time $\Delta t = 0$, which remains constant throughout this work. For instance, a total moving average window of *Ns_MAF* = 300 corresponds to *nMAF* = 30 s, and a forecasting horizon of *Ns_PRED* = 80 corresponds to *nPRED* = 8 s. This notation has been applied consistently throughout the manuscript, including the captions of figures and tables. The combinations analysed are derived from the following vectors:

- Total window size: *Ns_MAF*: [0, 10, 20, . . ., 320] samples; *nMAF*: [0, 1, 2, . . ., 32] seconds;
- Forecast window size: *Ns_Pred*: [0, 10, . . ., 80] samples; *nPred*: [0, 1, . . ., 8] seconds.

The configuration includes, on one hand, a no-storage scenario (*nMAF* = 0) as a baseline for evaluating the effectiveness of ESS integration. On the other hand, all scenarios with *nPred* = 0 represent filtering strategies without forecasting and serve to establish a lower bound for forecasting improvement.

Based on the example shown in Section 3.1, the expected results (detailed in Section 4) can be summarized as follows:

- The reduction in power variance is primarily driven by the total filtering window size *nMAF*, with limited influence from the forecasting window.
- The decrease in ESS capacity requirements, particularly energy, is strongly influenced by the forecast window size *nPred*.

4. Results

4.1. Training of Neural Networks and Tuning of Forecasting Models

In this article, we have used historical data from the power series to train the forecasting models, both linear and neural networks. One of the most important steps to achieve good forecasting and avoid overfitting is to study the complexity of the models. In this case, the steps described in [77] ere followed. The data set is divided into a training set and a test set. The training set is used to train the forecasting model, and the test set allows us to study the accuracy of the model when presented different data from the training data, thus avoiding overfitting.

In the case of the linear models (Section 2.3.2), the complexity of the model consists of the number of inputs for the AR model '*p*' and the number of error terms for the MA model '*q*'. The partial autocorrelation function sample (PACF), the autocorrelation function sample (ACF) and the Bayesian information criterion (BIC) are used to study the complexity of the model.

PACF establishes a correlation between two values of a series with a time difference between them, so it is used to find the relevant past values. The maximum order value of *p* is set within the 95% range of the PACF sample. Similarly, an ACF sample is used to set the maximum order of *q* in the MA model. Once the maximum order of *p* and q has been determined, training is performed with all possible combinations of *p* and *q* from 1 to the maximum. Finally, the complexity of the model is decided among all these simulations by calculating the BIC and the model error %rRMSE (Root Mean Square Error) with the test data set. For each case study and each prediction horizon, the optimal *p* and *q* were calculated according to this procedure. The prediction error with a simple ARMA(2,1) model was also calculated for comparison.

In the case of neural networks, the complexity of the model is studied by choosing the number of inputs (past data of the series) and the number of hidden units. The Bayesian framework allows us to study the number of inputs with the ARD technique and the number of hidden units with the log of the evidence [73,74]. Both techniques control the overfitting of the model. ARD assigns a different hyperparameter to each set of weights associated with an input. At the end of training, weights whose hyperparameter has a high value are close to zero and the input is considered irrelevant to the model. After training with different numbers of inputs and hidden units, these techniques made it possible to choose the number of model parameters. The past values used in the prediction are those corresponding to all the steps within the previous one second (steps of 0.1 s) and the values of the previous 9 s (steps of 1 s).

Figure 8 shows the errors of the different forecasting models. The figure shows a comparison of the accuracy of all models for each case study and for all forecasting time horizons. As expected, it can be seen that the prediction error increases as the time horizon increases. In general, in all cases and for all prediction horizons, the neural networks proposed in this study provide more suitable forecasting and present the lower errors. The linear models do not provide a very significant improvement over the use of a naive model.

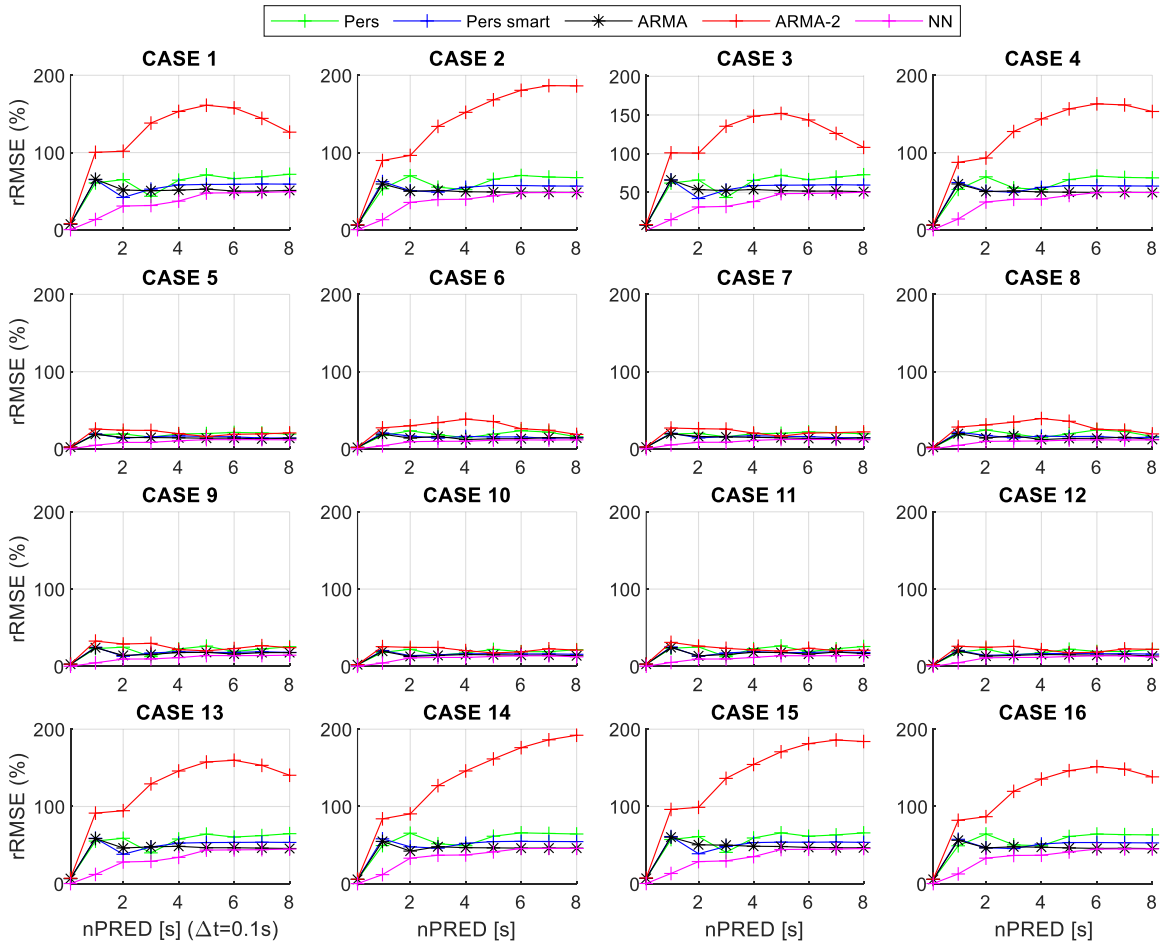


Figure 8. Forecasting model results for different time horizons (*nPred* in seconds with a sample time Δt = 0.1 s) in all study cases (rRMSE).

4.2. Results of Applying the Forecast-Enhanced Filtering Strategy to the Case Study

Following the training (in the case of the Bayesian network -NN-) or parameter fitting (for the ARMA-based models), a set of valid forecasting systems was obtained for analysing all the scenarios described in Section 3. In total, the evaluation covers 16 representative sea states, 6 forecasting algorithms (including perfect forecasting), 31 total MAF window sizes (including the case without MAF), and 9 forecasting window lengths (including the case without forecasted values), resulting in a total of 26,784 configurations.

The evaluation is based on three key performance metrics—P_{rated}, E_{rated}, and the standard deviation of the grid-injected power, σ_P—along with their respective normalized ratios compared to the no-forecasting case:

1. Required rated power for the ESS (P_{rated})—Equation (3).
2. Required rated energy for the ESS (E_{rated})—Equation (4).
3. Standard deviation of grid-injected power after filtering via MAF and ESS (σ_P)—Equation (14).
4. Ratio of P_{rated} compared to the no-forecasting case.
5. Ratio of E_{rated} compared to the no-forecasting case.
6. Ratio of σ_P compared to the no-forecasting case.

To illustrate the methodology, results for Case 1 are presented in detail in Figure 9, showing the six performance metrics across the five forecasting algorithms and the perfect forecasting scenario (*PredPerf*). Each set of plots presents the metrics versus the MAF window size (*nMAF*), grouped by forecasting window length (*nPRED*). Additionally, the

optimal (*nMAF*, *nPRED*) pair that minimizes energy storage requirements is highlighted. Figures for all 16 sea states are provided in Appendix A.

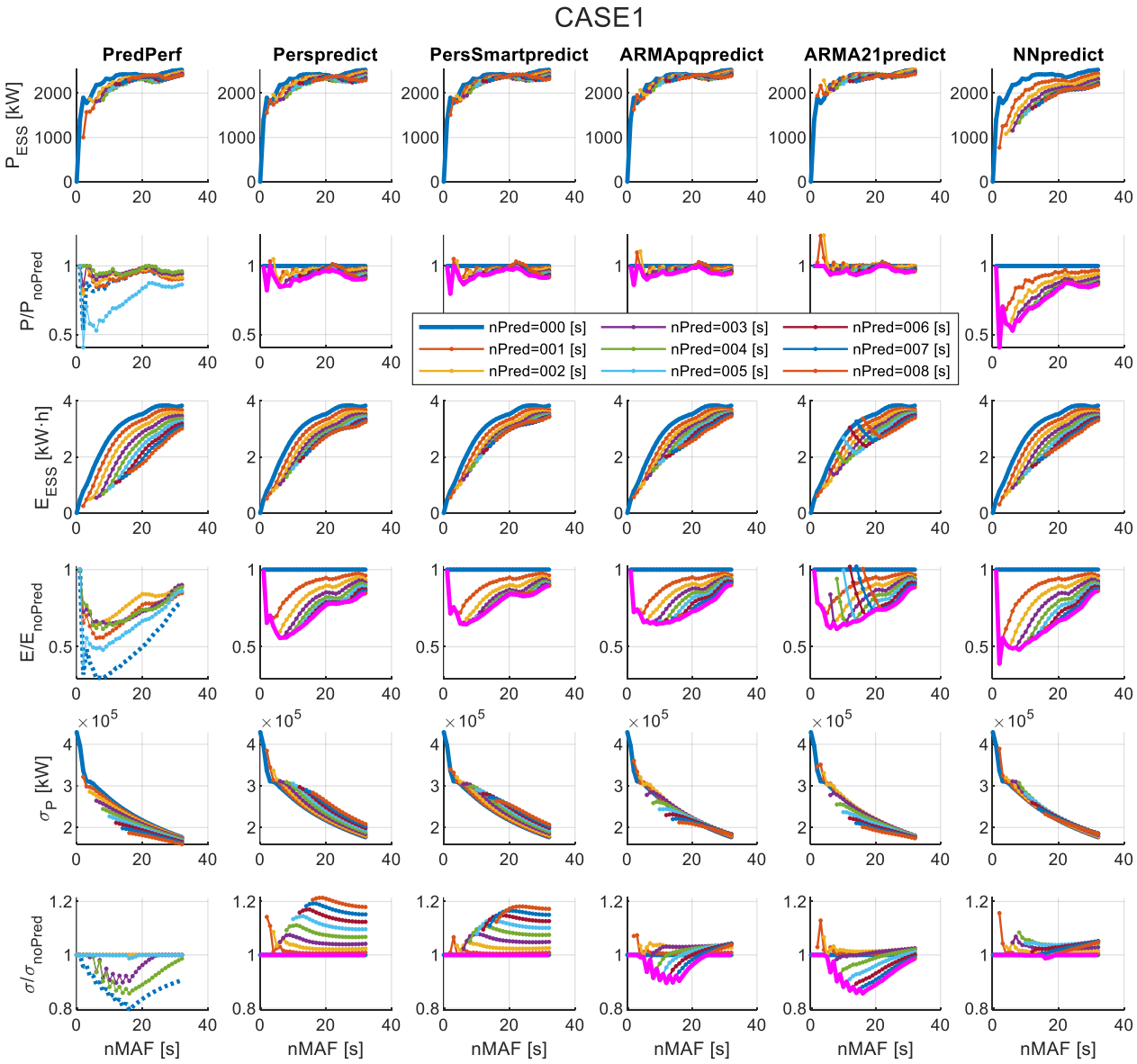


Figure 9. Results for Case 1 across different MAF sizes and forecasting algorithms.

These plots show that, regardless of the forecasting algorithm, incorporating forecasted values consistently reduces energy storage requirements compared to no forecasting (see the E/E_{nopred} plots, always below 1). The rated power requirement P_{rated} remains similar to the no-forecasting case (see P/P_{nopred}), except for the NN model, where deviations are observed. Regarding σ_P, the standard deviation tends to remain close to, or slightly above, the values of the no-forecasting case for ARMA and NN algorithms (see σ/σ_{nopred}, with values close to or below 1, except for low *nMAF* values). This behaviour suggests that MAF design can be oriented toward σ_P limitation, largely independent of forecasting window and algorithm, which can then be optimized for energy savings.

Figure 10 shows an aggregated analysis across the 16 sea states, focusing on the proposed Bayesian network forecasting model (NN). Each subplot displays the Pareto front (in red) for σ_P versus E_{rated}, along with the optimal (*nMAF*, *nPRED*) combinations. In Figure 11, results are grouped by wave incidence angle (in sets of four cases), and the number of times each (*nMAF*, *nPRED*) pair appears in the Pareto fronts is counted. The

bottom plot of Figure 11 summarizes the most frequently optimal parameter combinations. Figure 12 extends this analysis by presenting the same summary for all six forecasting algorithms, including perfect forecasting.

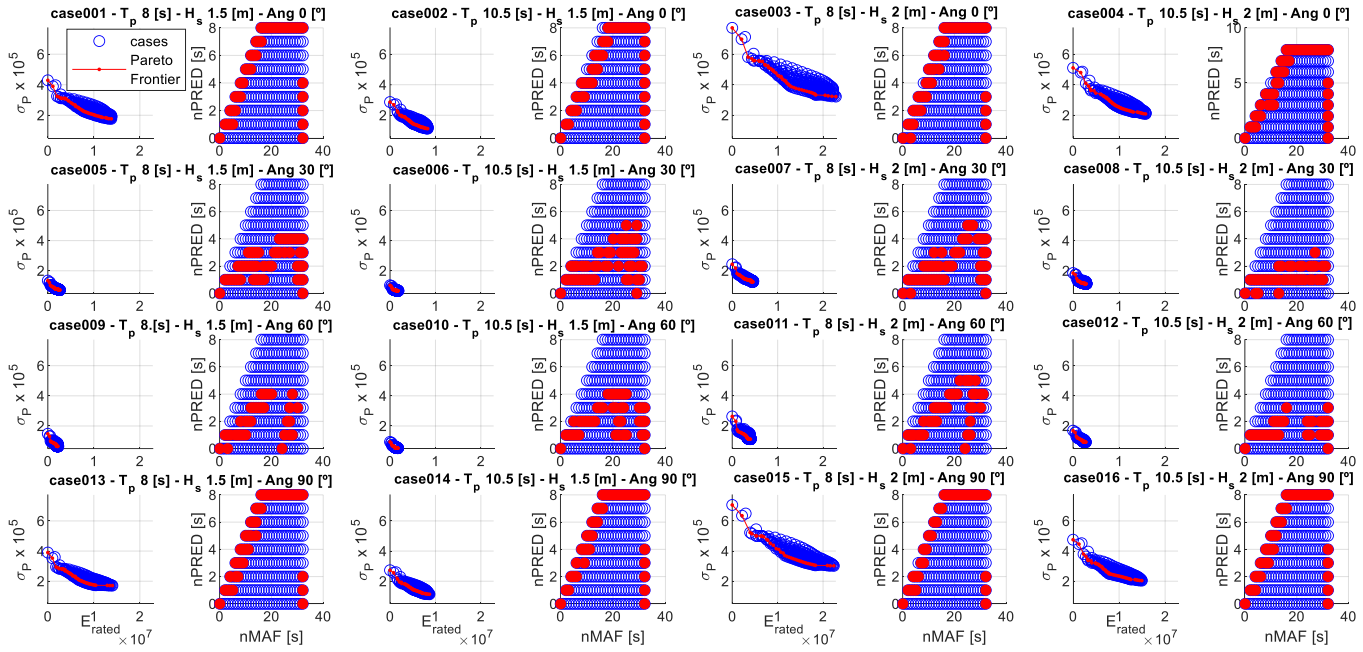


Figure 10. Summary of results for the 16 sea states using the NN model. Pareto fronts and optimal (*nMAF*, *nPRED*) combinations are highlighted.

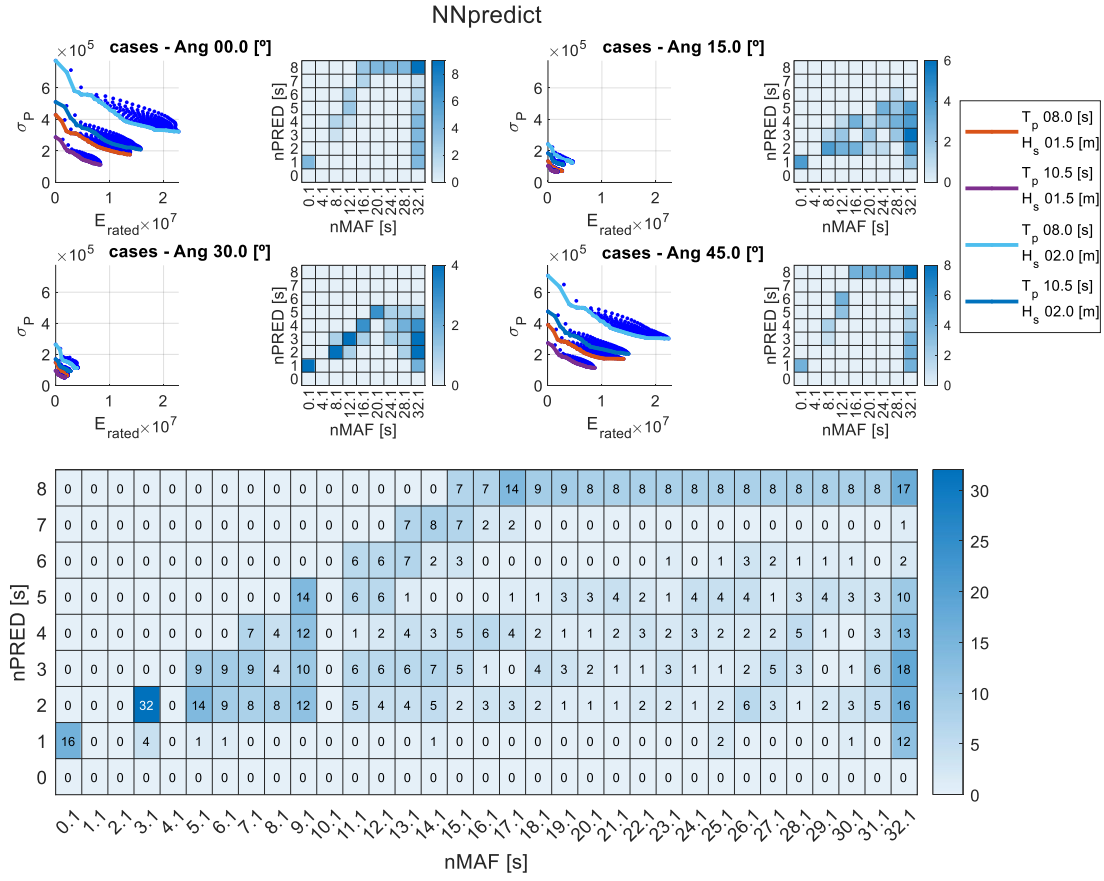


Figure 11. Grouped analysis of Pareto-optimal parameter combinations (*nMAF*, *nPRED*) across the 16 sea states using NN.

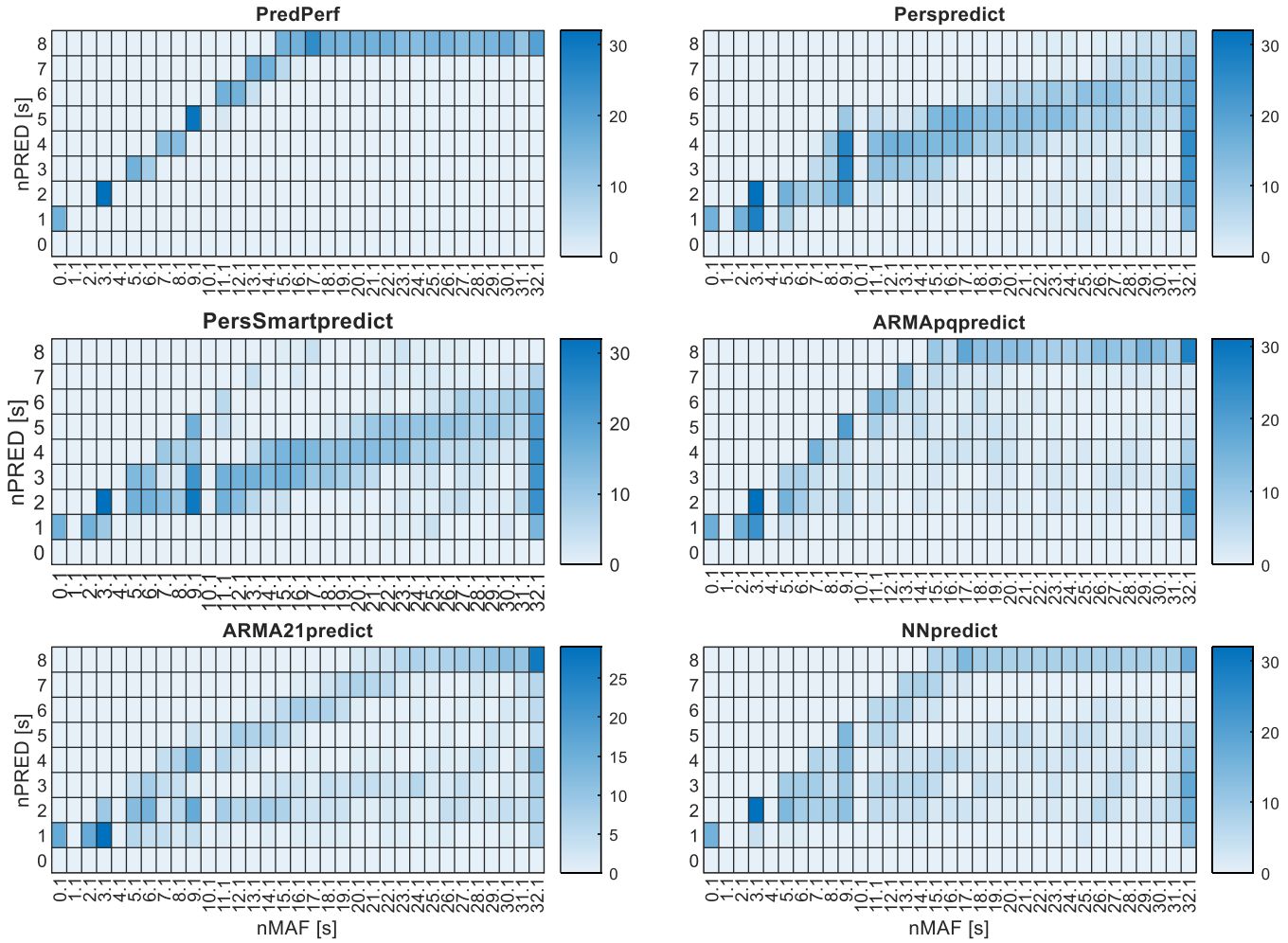


Figure 12. Pareto-optimal parameter combinations (*nMAF*, *nPRED*) across all forecasting algorithms and the perfect forecasting case.

From Figure 10, we observe that larger forecasting windows (*nPRED*) yield better results for sea states 1–4 and 13–16, which are characterized by higher σ_P. For the remaining cases (5–12), which benefit from spatial smoothing due to WEC positioning (see Figure 7), prediction remains beneficial, though maximum *nPRED* values are not necessarily optimal. When considering all 16 sea states (Figure 11), maximum values for both *nMAF* and *nPRED* tend to appear frequently in the Pareto-optimal combinations. Figure 12 confirms that forecast-enhanced filtering outperforms filtering without forecasting across all algorithms—forecasted values consistently contribute to reductions in both σ_P and E_{rated}. In the perfect forecasting scenario, the maximum *nPRED* value is always selected.

Figure 13 compares Pareto fronts across the six forecasting algorithms, again highlighting improvements relative to filtering without forecasting. In Figure 13, we observe consistent performance gains from all forecasting algorithms over the no-forecasting baseline (black line). Improvements are especially pronounced for sea states with high σ_P (cases 1–4 and 13–16). NN often outperforms simpler models, although ARMApq may yield better results in high-E_{rated} scenarios where filtering smoothness takes precedence over fidelity. Perfect forecasting results are also shown (in magenta), representing the theoretical upper bound for performance improvement.

Although the primary objective of this work is to demonstrate the advantages of incorporating forecasting algorithms into the smoothing of power output generated by a wave farm (WF), and to present the implementation and results of applying real forecasting algorithms in moving average filters, rather than to provide a detailed sizing methodology

for prediction and filtering systems, it is still possible to report the performance of the objective variable E_{rated} with respect to the parametrization values of the forecasting and filtering algorithms (i.e., optimal combinations of *nMAF* and *nPRED*). Furthermore, one may assess which of these combinations meet the minimum requirements in terms of reducing the standard deviation of power (σ_P), with the aim of selecting the design parameters for a specific filter configuration.

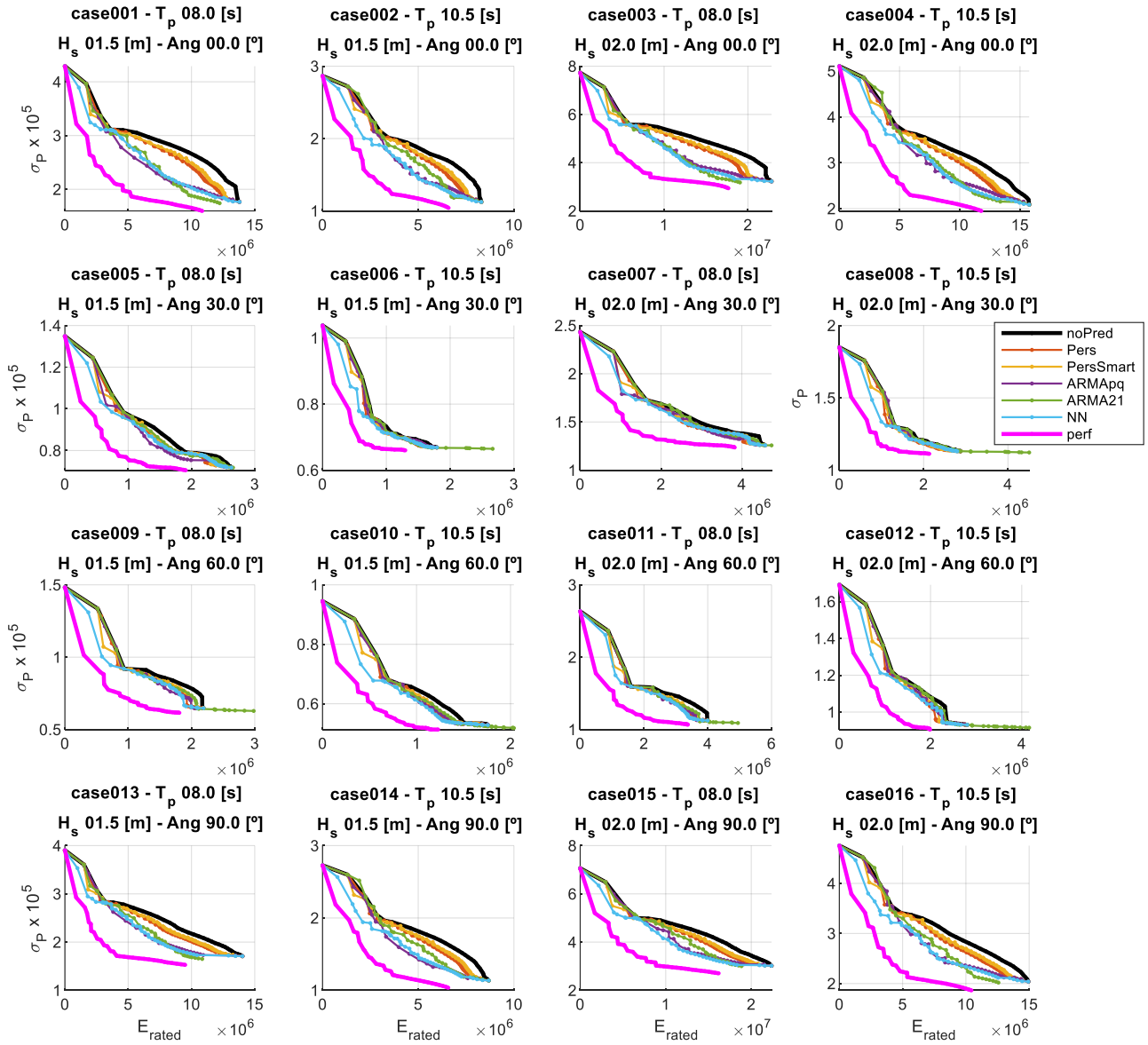


Figure 13. Pareto fronts of σ_P and E_{rated} for all forecasting algorithms across the 16 sea states.

Based on the reference study in [23], a σ_P threshold of 5.12 $\times$ 10^6 W was established to ensure grid frequency stability when integrating the studied WF (see Section 2.1) into the isolated electrical system of Tenerife. This threshold is used to identify configurations *nMAF*-*nPRED* capable of limiting grid disturbances.

Results are shown in Figure 14. Heatmap graphs of E_{rated} and σ_P as functions of (*nMAF*, *nPRED*) for all forecasting algorithms, including the perfect forecasting scenario. They indicate that higher *nPRED* values systematically reduce E_{rated}, regardless of forecasting algorithm. For NN, optimal performance is achieved with *nPRED* = 8 s and *nMAF* = 16 s, yielding acceptable energy requirements while satisfying the σ_P constraint. This configuration also outperforms all other algorithms except perfect forecasting.

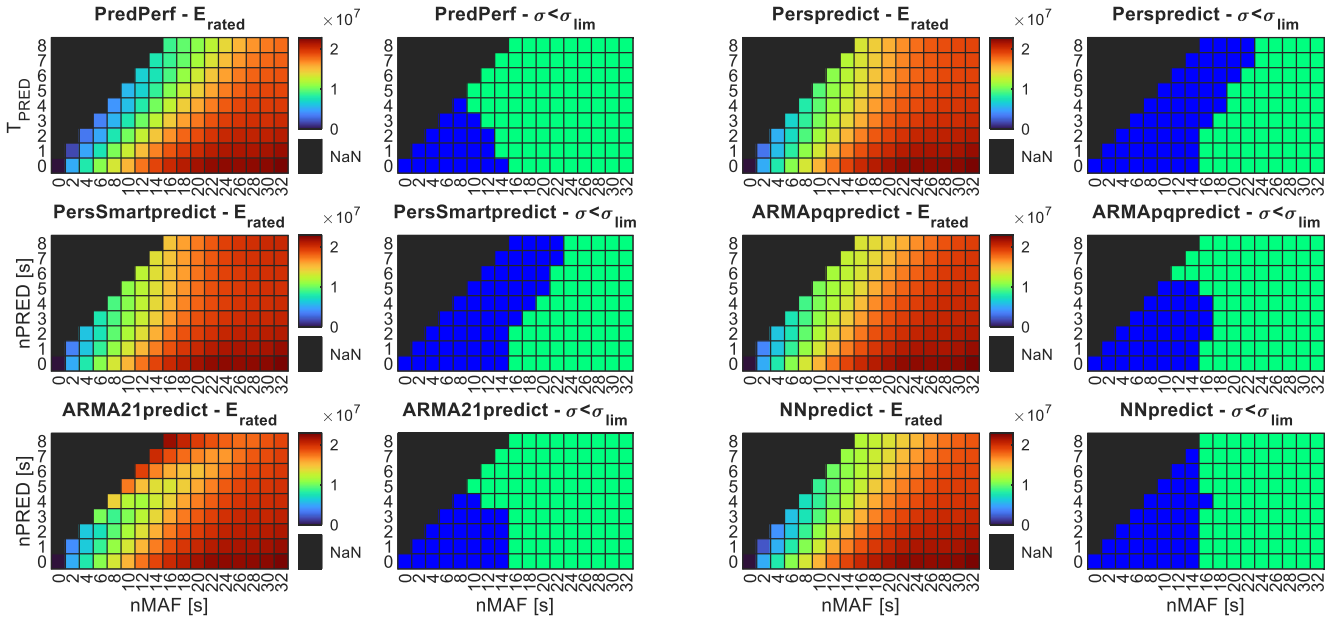


Figure 14. Heatmap graphs of E_{rated} and σ_P as functions of ($nMAF$, $nPRED$) for all forecasting algorithms, including the perfect forecasting scenario.

Focusing on the results obtained for the NN algorithm (see Figure 15 for details of sea state CASE 1) it can be observed that, in general, improvements are achieved in reducing the energy storage system requirements (E_{rated}) and even the power capacity (P_{rated}), albeit at the expense of a slight degradation in the standard deviation of the injected power (σ_P), which worsens by less than 7% compared to the cases without forecasting.

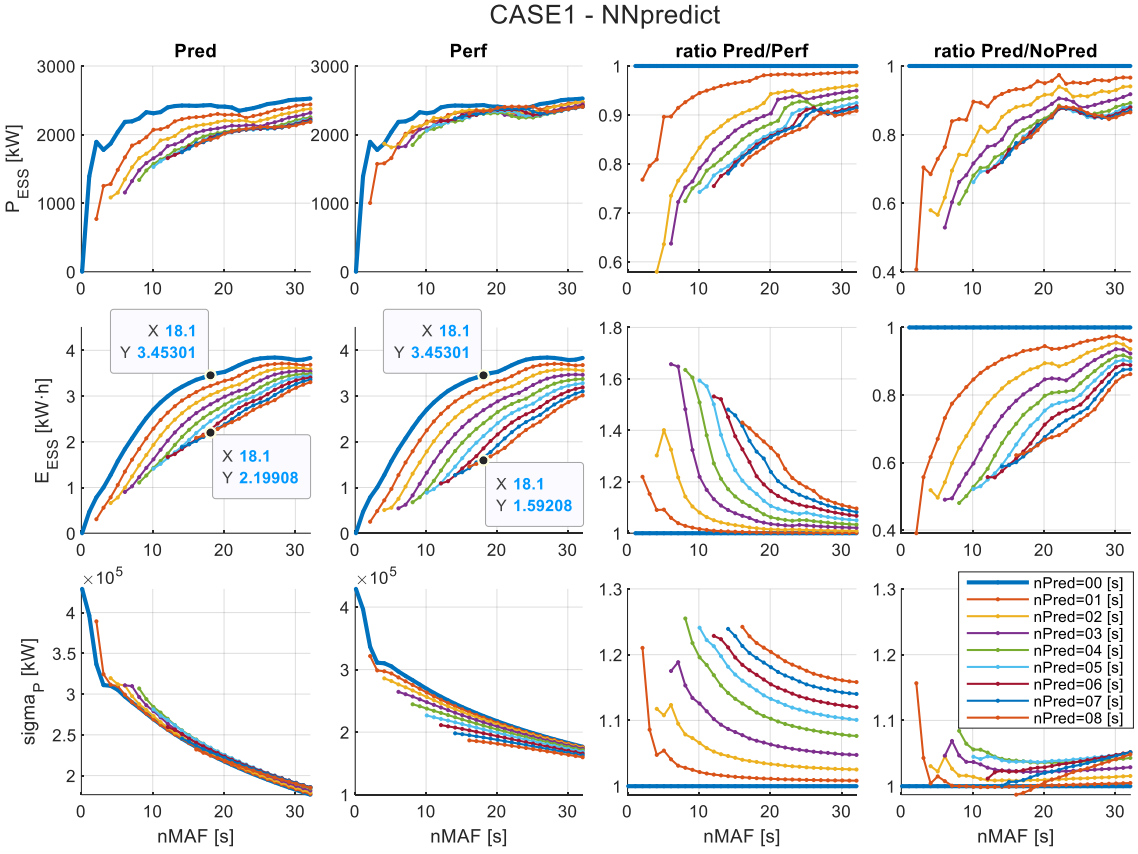


Figure 15. Summary of σ_P and E_{rated} results for different ($nMAF$, $nPRED$) values using the NN forecasting model.

If we select the filter values of 8 s for *nPRED* and 16 s for *nMAF*, the results for σp and E_{rated} can be shown for each of the 16 cases (compared against perfect forecasting and the no-forecasting scenario), as well as a time-domain example of the filtering using the chosen filter with NN and without forecasting (see Figure 16).

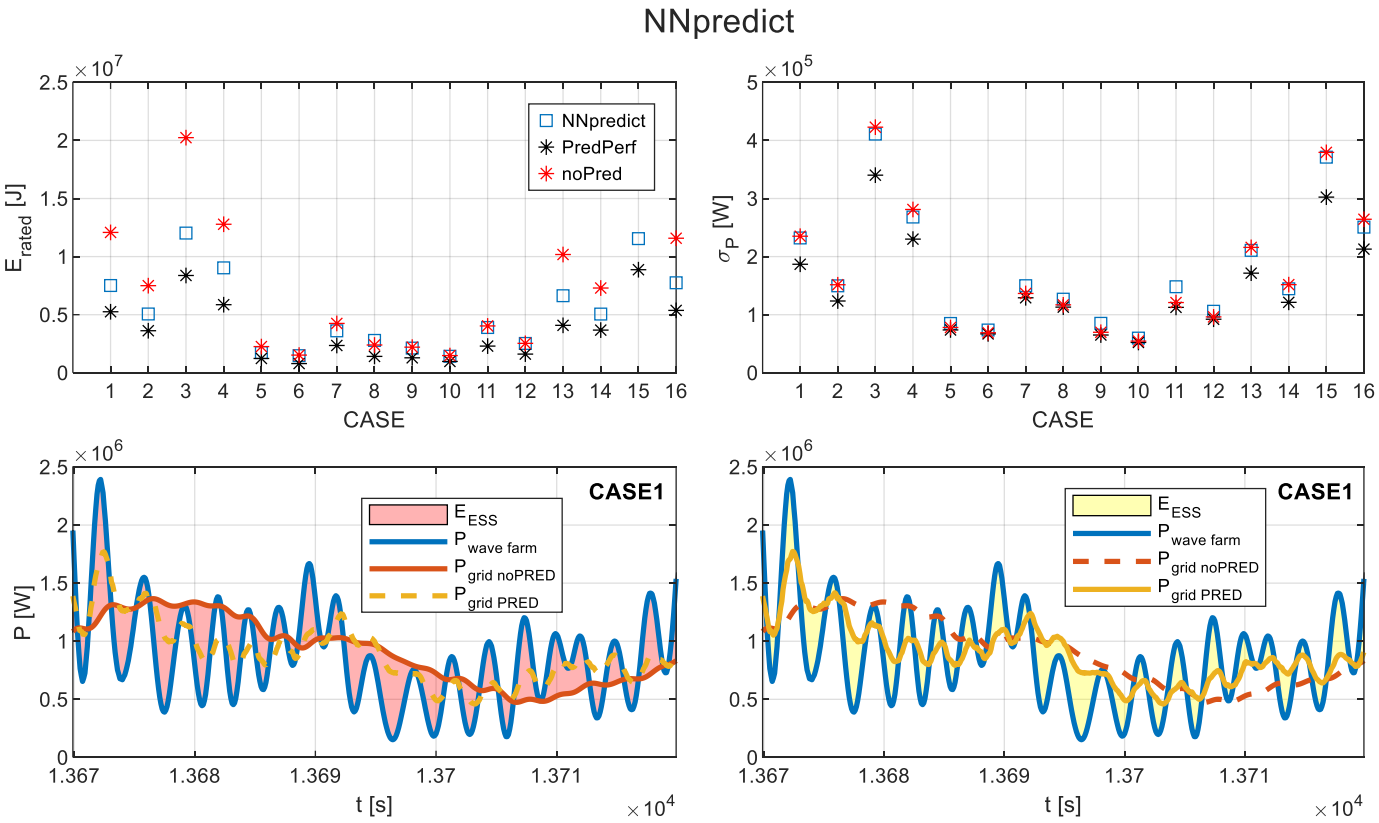


Figure 16. Summary of results obtained for σ_P and E_{rated} for the filter configuration combination of *nMAF* and *nPRED* at 16 and 8 s, respectively, and for the NN forecasting algorithm.

In Figure 16, it can be observed that E_{rated} achieves better values compared to the no-forecasting case, while the improvement in σ_P is less pronounced. Regarding the time-domain profiles shown, the results are very similar to those already presented in the example of Figure 6; the reduction in the phase lag between the generated power (P_{WF}) and the filtered power (P_{GRID}) obtained by using forecasting algorithms leads to a smaller area enclosed between the P_{WF} and P_{GRID} profiles when forecasting is applied.

In summary, it can be observed that the power used and the smoothing capacity achieved are not strongly influenced by forecasting (the size of the prediction window *nPRED*), but there is an improvement in the required energy (E_{rated}). Moreover, in the case of using NN, it can be seen that the best combination of total window size and predicted window size is 16 and 8 s, respectively.

With this combination, we obtain results demonstrating that including forecasting leads to an improvement in the required storage size (compared to the case with the same total window size but without forecasting), reducing the storage requirements to achieve the same smoothing results of power oscillations (reaching reductions of up to 36.52%). Additionally, the results with NN outperform those obtained with simplified forecasting algorithms such as Pers.

On the other hand, it is also demonstrated that within the forecasting algorithms' capabilities, there is room for improvement, since results achieved with perfect forecasting could further reduce storage requirements (achieving reductions of up to 53.91%).

Finally, it is worth mentioning the limitations of the study. One of the main limitations is that the assessment of the power and energy requirements were carried out assuming an ideal, technology-agnostic energy storage system (ESS), as described in Section 2. While this assumption allows for a clear comparison of filtering and short-horizon forecasting strategies, it does not capture several engineering constraints that would be present in real-world deployments. In practice, the dynamic behavior of the state of charge (SoC), ramp-rate limits, round-trip efficiency, charge/discharge asymmetry, and potential ageing of storage devices could influence both the sizing requirements and the achievable smoothing performance. These factors would generally tend to reduce the numerical gains reported here and/or could lead to modifications in the control algorithms to take them into account. Nevertheless, even when considering these limitations, the main qualitative conclusion remains valid: short-horizon forecasts consistently reduce the energy required to achieve a given level of power smoothing. By presenting the results under an idealized ESS framework, the study provides a general benchmark that can be adapted to specific storage technologies in future applications. Other limitations to consider are that it focuses on the power smoothing capacity of the ESS rather than on the effects of power oscillations on the electrical grid; that the prediction algorithms are executed in simulation, with their real-time execution to be purchased in the future; and that the high-frequency effects introduced by power electronics have not been considered. All these limitations open the door to further development in future work.

5. Conclusions

The use of energy storage systems (ESS) in wave energy generation is key to reducing power oscillations and improving the stability of the electric grid. In particular, in low-inertia electric systems, such as islanded grids, the introduction of power smoothing mechanisms is essential to avoid frequency oscillations. The combination of moving average filtering techniques with advanced forecasting algorithms, based on Bayesian Neural Networks, allows for significant optimization of energy storage requirements, reducing the need for power and energy without compromising the grid stability.

The results obtained in the case study have shown that using prediction in ESS control algorithms reduces the energy storage system required by 36.52% compared to a configuration without prediction. In the case of a perfect prediction scenario, the maximum reduction achieved is 53.9%. This improvement is very relevant because it has led to lower storage implementation costs, making wave energy projects more economically viable.

Another key aspect identified in this paper is the importance of selecting properly the parameters of the moving average filter and the prediction window. It has been demonstrated that using a prediction window of 8 s and a total filter window of 16 s optimizes the balance between reducing power oscillations and minimizing the ESS energy requirements. This result highlights the need to adjust these parameters according to the specific characteristics of the wave conditions and the electrical grid where the solution is implemented.

Furthermore, the comparison between different forecasting algorithms has confirmed that Bayesian Neural Networks present a better performance than simpler methods, such as persistence models and ARMA. However, the results indicate that there is still room for improvement in the predictive capacity of these algorithms since their optimal performance remains below the perfect prediction scenarios. This suggests that future research should focus on improving the accuracy of forecasting models, exploring hybrid approaches that combine different machine learning techniques to achieve more precise power generation estimations.

Therefore, smoothing the oscillating power generated by wave energy farms (given the oscillating nature of the energy source: waves) reduces the impact of these types of systems on the electric grid. This ultimately improves grid stability and can increase the penetration limits of this renewable energy in electric grids. Furthermore, given the need for these storage systems for large-scale deployment of wave energy, optimizing the sizing of storage systems using control algorithms can be very useful. It should be noted that this approach is inherently scalable and is not limited by the size of the farm. As the number of WEC units increases, the natural cancellation of power oscillations between units can further reduce storage requirements, even without improved forecasting strategies, making the method applicable to larger-scale deployments.

The implementation of these strategies represents an important step towards greater and more efficient grid integration of renewable energies, contributing to the energy transition and the achievement of decarbonization goals.

Author Contributions: Conceptualization, M.B., M.L. and L.M.; methodology, M.B., G.N. and L.M.; software, M.B., G.N. and L.M.; validation, MB., I.V. and J.N.; formal analysis, M.B. and M.L.; investigation, M.B. and J.N.; resources, I.V. and M.L.; data curation, M.B., I.V., J.N. and G.N.; writing—original draft preparation, M.B., I.V. and L.M.; writing—review and editing, M.B., I.V., L.M. and M.L.; visualization, M.B. and G.N.; supervision, M.B. and M.L.; project administration, J.N. and M.B.; funding acquisition, M.L., G.N., J.N. and M.B. All authors have read and agreed to the published version of the manuscript.

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Conflicts of Interest: The authors declare no conflicts of interest.

Appendix A

Results for the 16 representative wave cases (see Table 1), 6 forecasting algorithms (including perfect forecasting), 31 total window sizes of the MAF filter (including the case without MAF), and 9 window sizes with predicted values (including the case without predicted values), resulting in a total of 26,784 cases to analyze.

The variables used for the analysis are as follows:

- Required power in the ESS (P_{rated})—Equation (3).
- Required energy in the ESS (E_{rated})—Equation (4).
- Standard deviation of the power injected into the electrical grid after filtering through MAF and ESS (σ_p)—Equation (14).
- Ratio of required power in the ESS relative to the case without forecasting.
- Ratio of required energy in the ESS is relative to the case without forecasting.
- Ratio of the standard deviation of injected power relative to the case without forecasting.

The results of each of the 16 cases are presented in a set of different graphs. Each set of graphs shows each of the 6 variables to be analyzed. These figures also display the best combination between predicted values and window size, aiming to minimize the amount of storage.

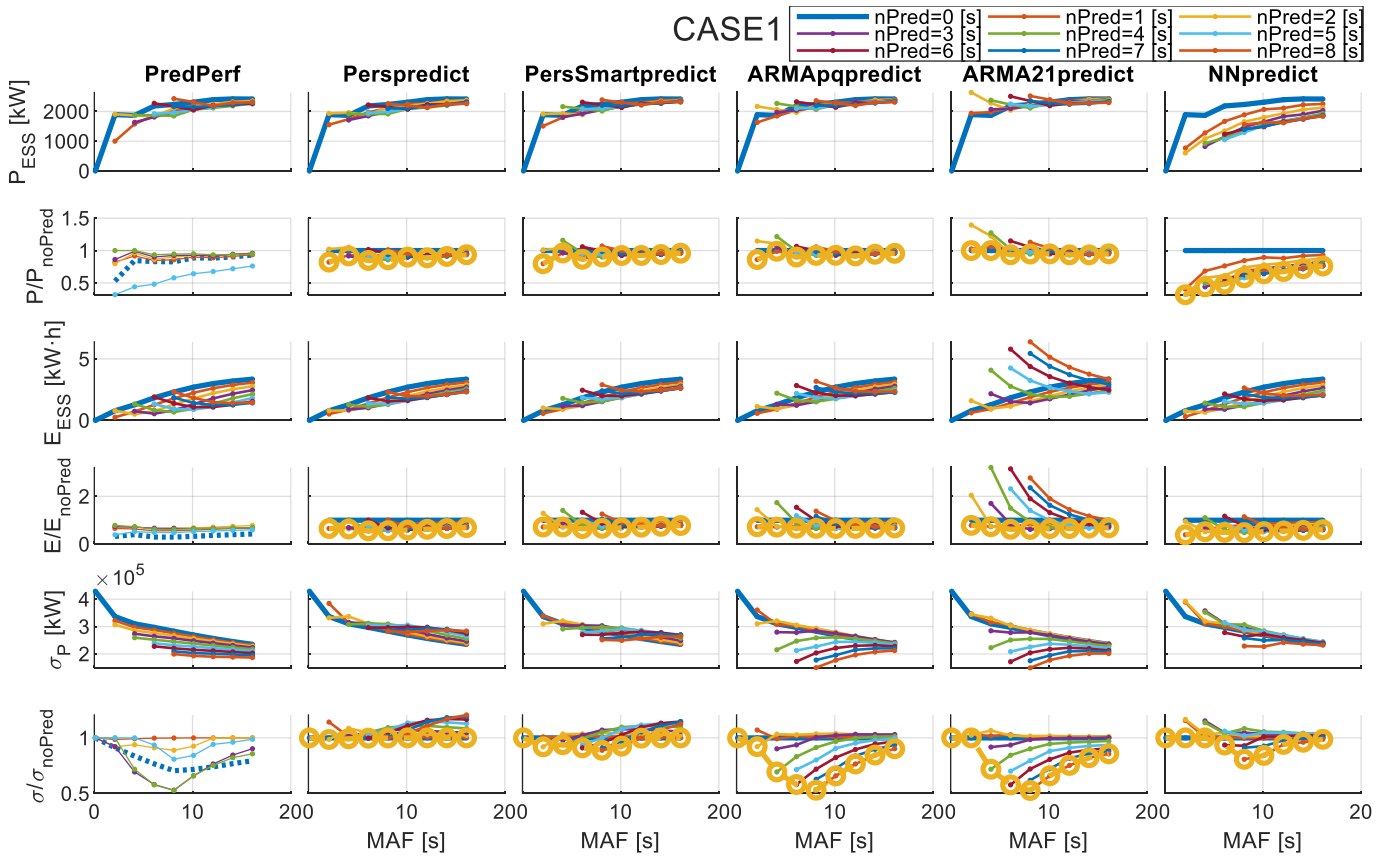

Figure A1. Results for CASE 1 with different MAFs and forecast algorithms.

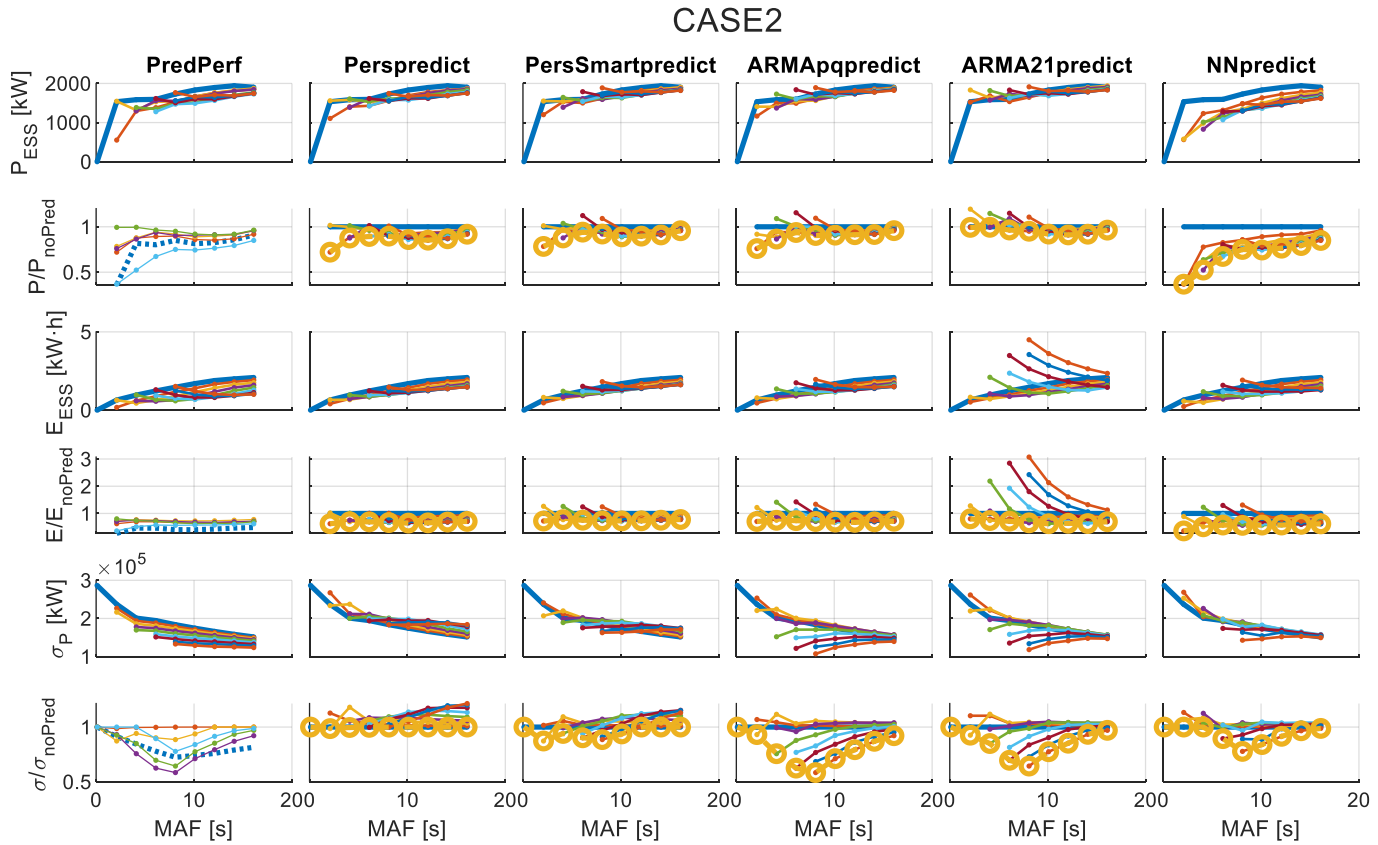

Figure A2. Results for CASE 2 with different MAFs and forecast algorithms.

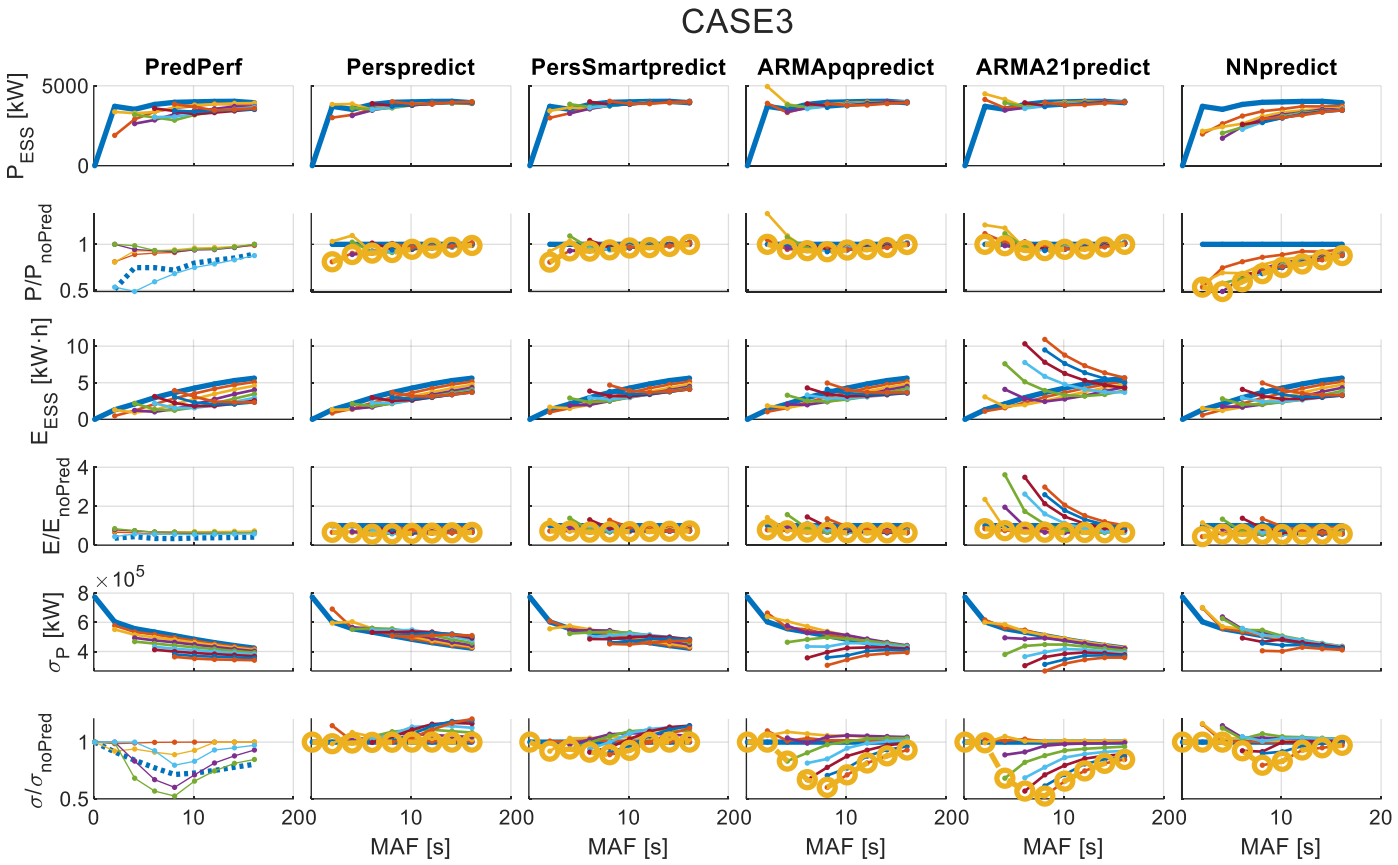

Figure A3. Results for CASE 3 with different MAFs and forecast algorithms.

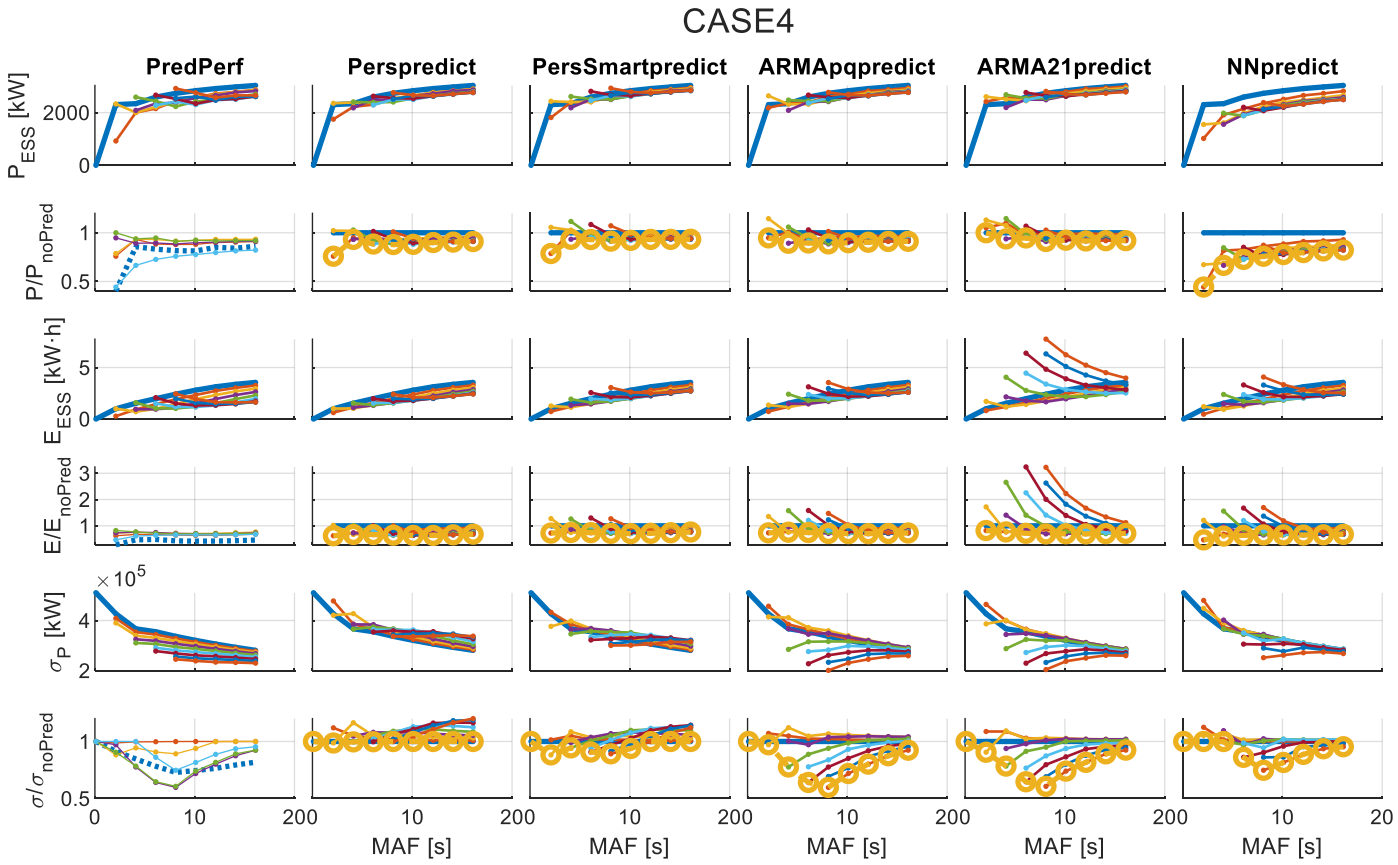

Figure A4. Results for CASE 4 with different MAFs and forecast algorithms.

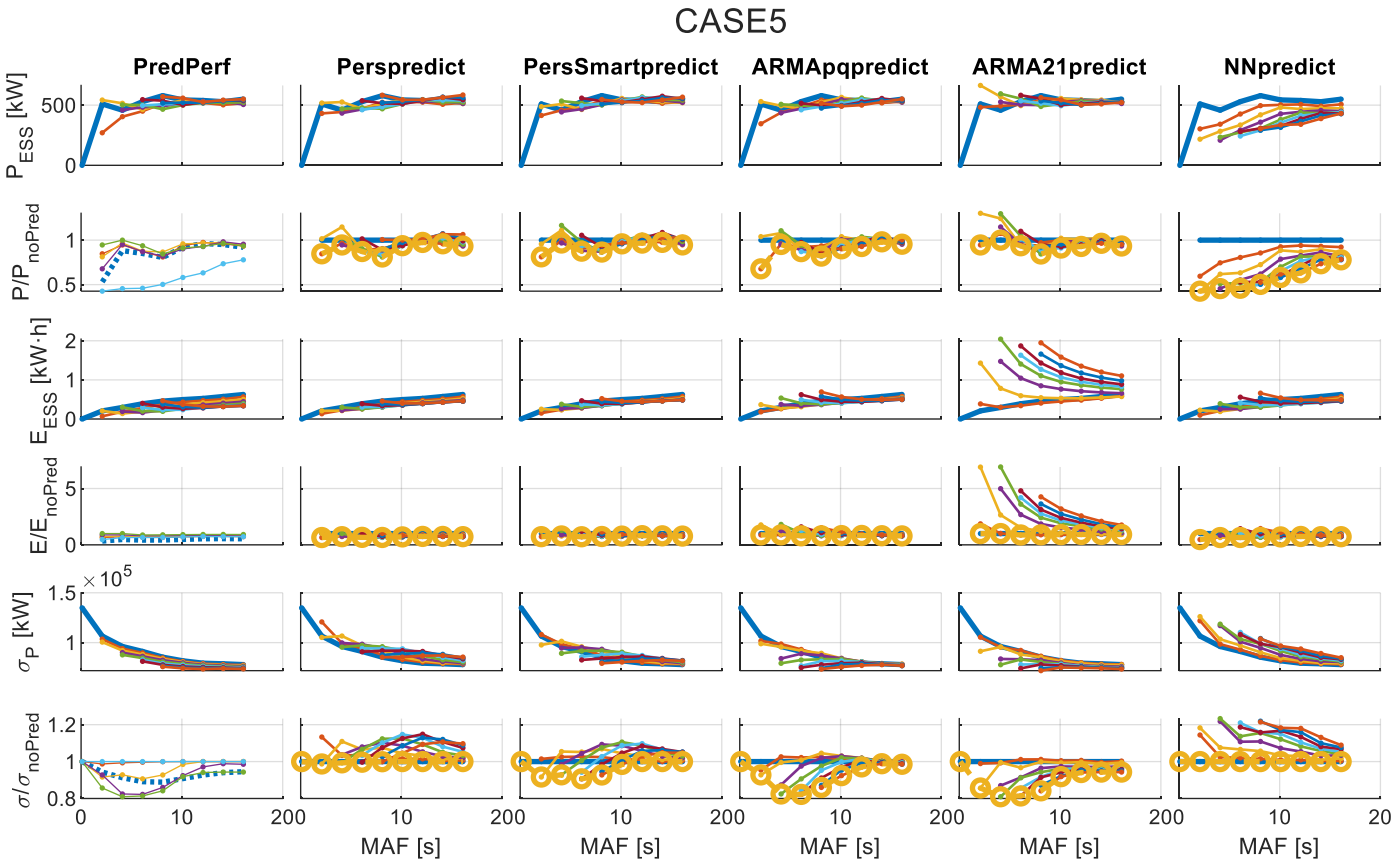

Figure A5. Results for CASE 5 with different MAFs and forecast algorithms.

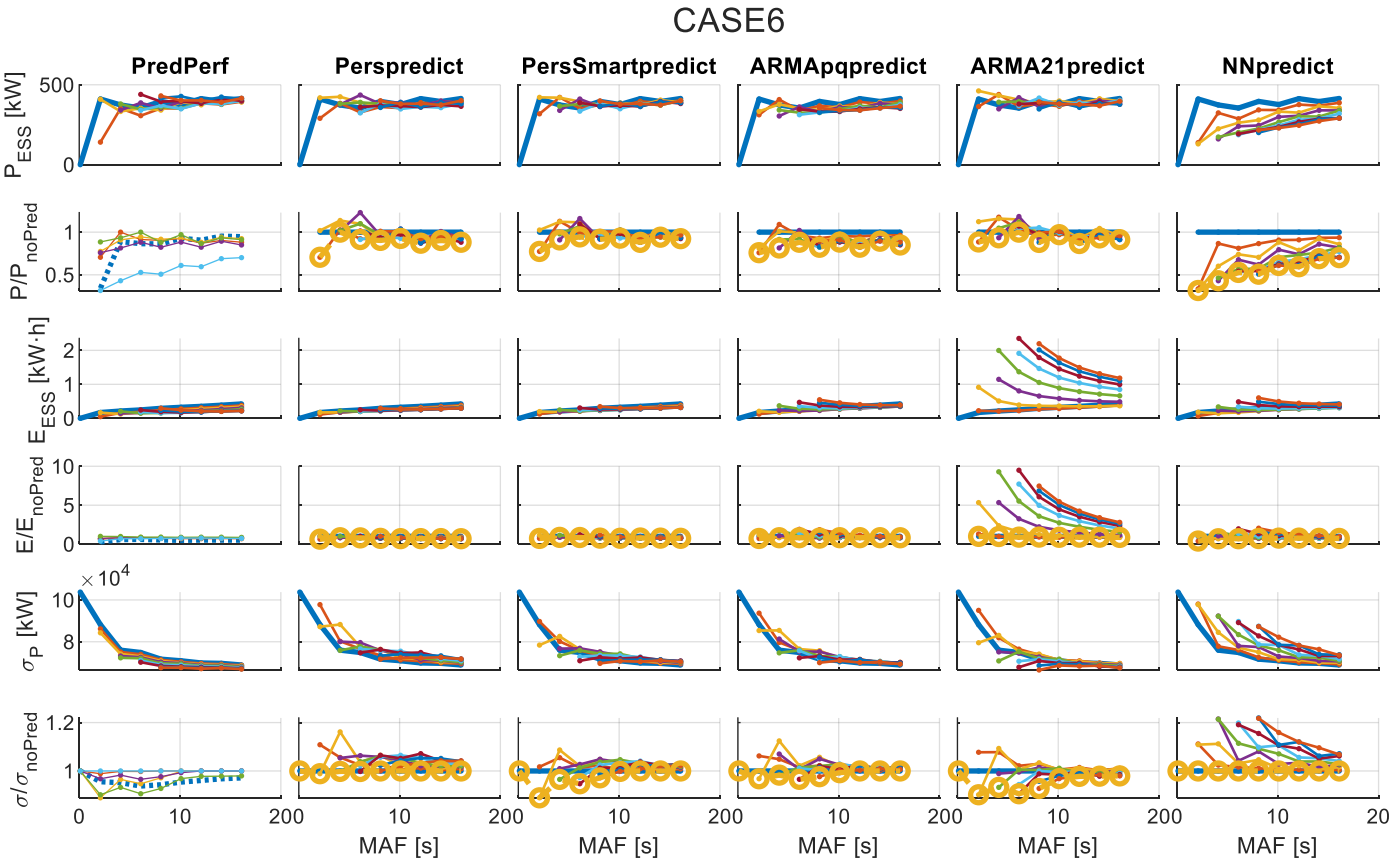

Figure A6. Results for CASE 6 with different MAFs and forecast algorithms.

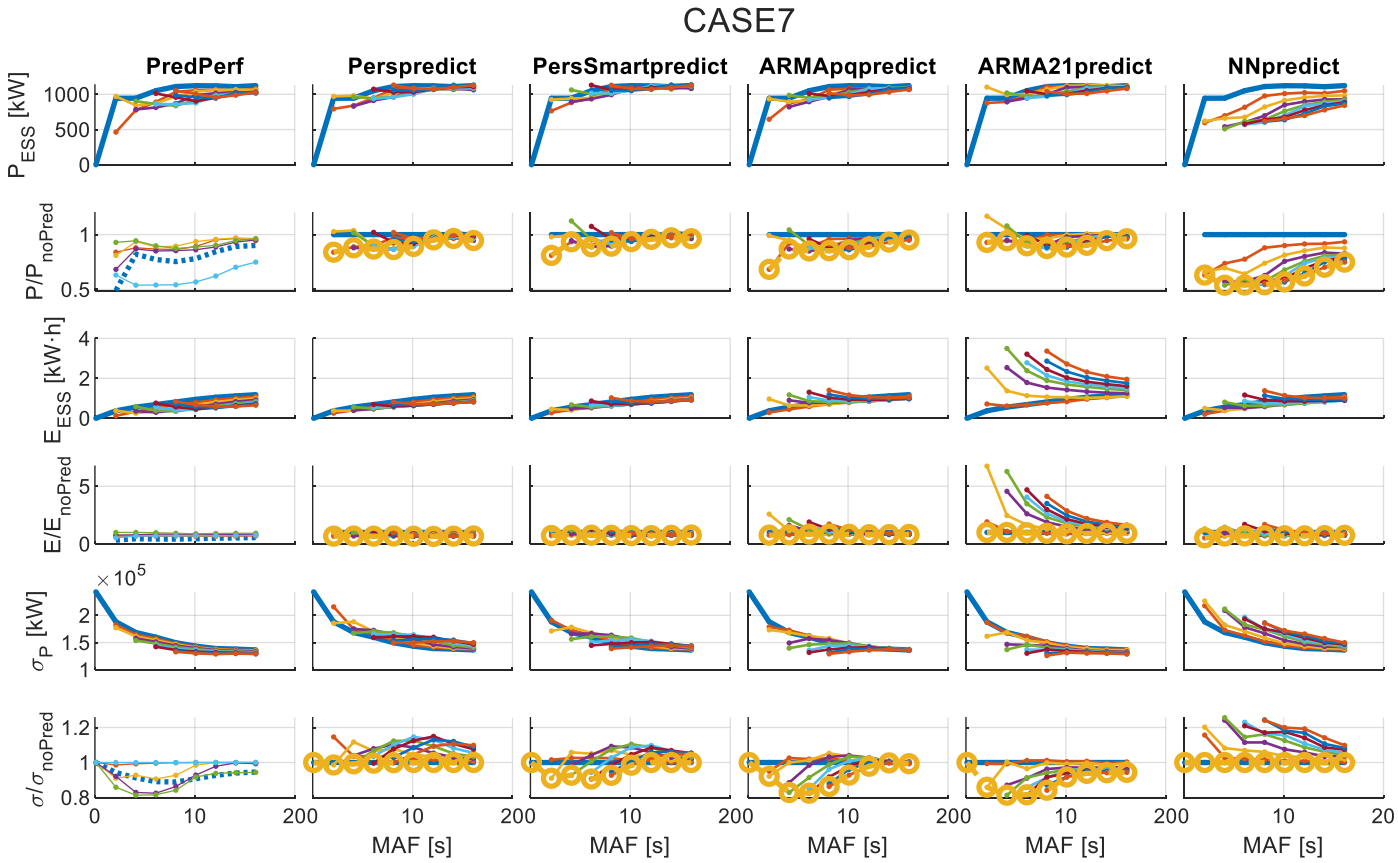

Figure A7. Results for CASE 7 with different MAFs and forecast algorithms.

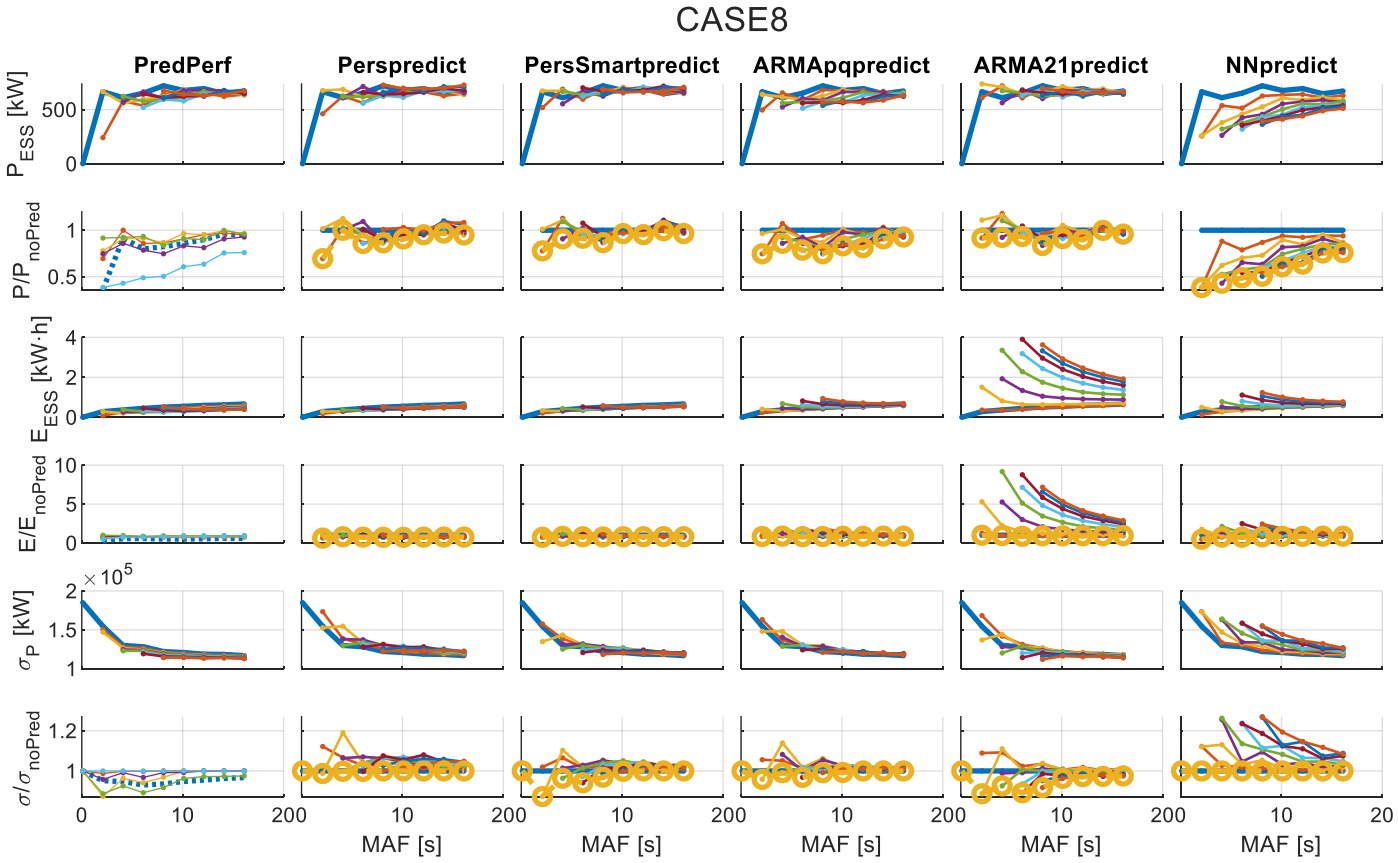

Figure A8. Results for CASE 8 with different MAFs and forecast algorithms.

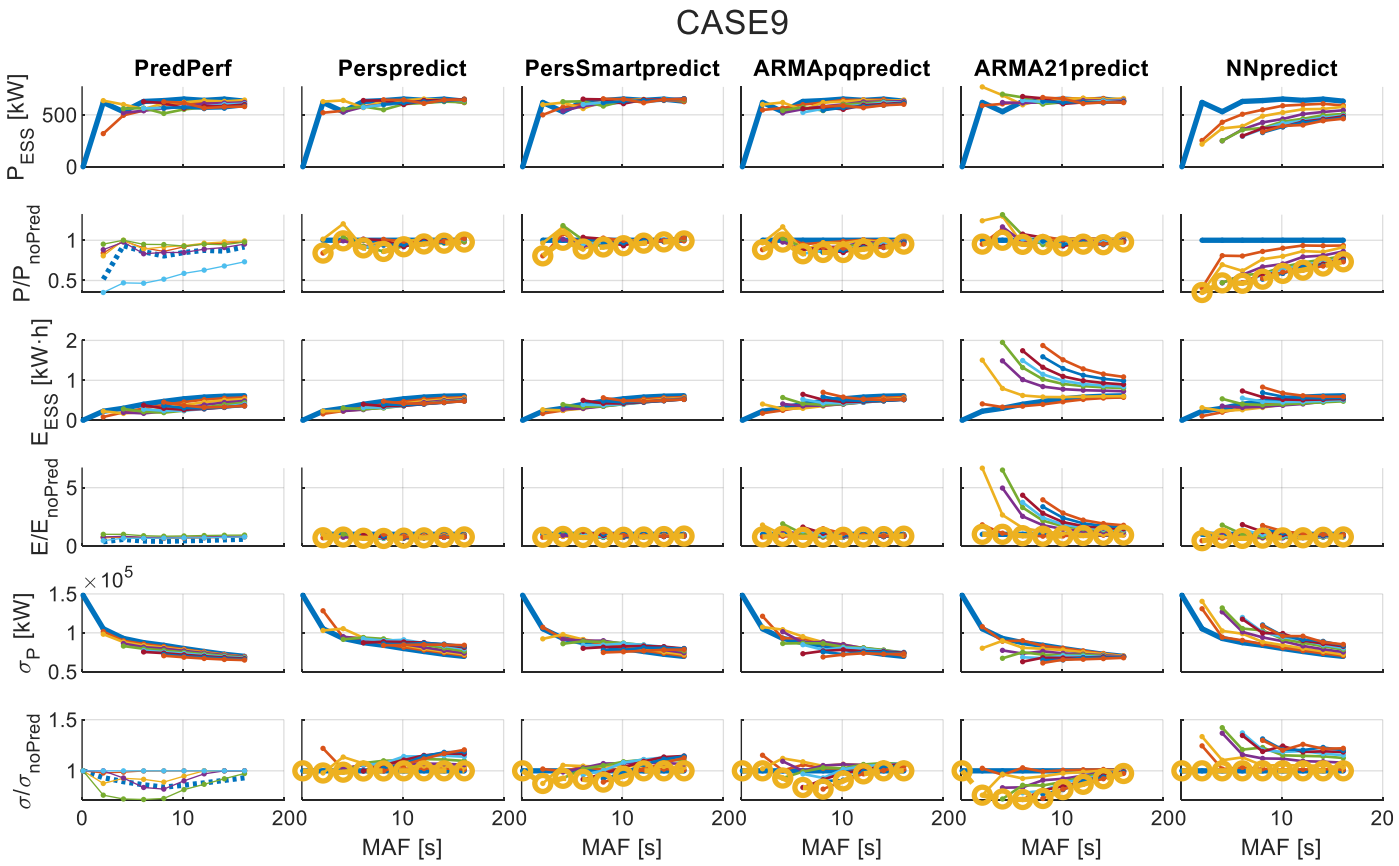

Figure A9. Results for CASE 9 with different MAFs and forecast algorithms.

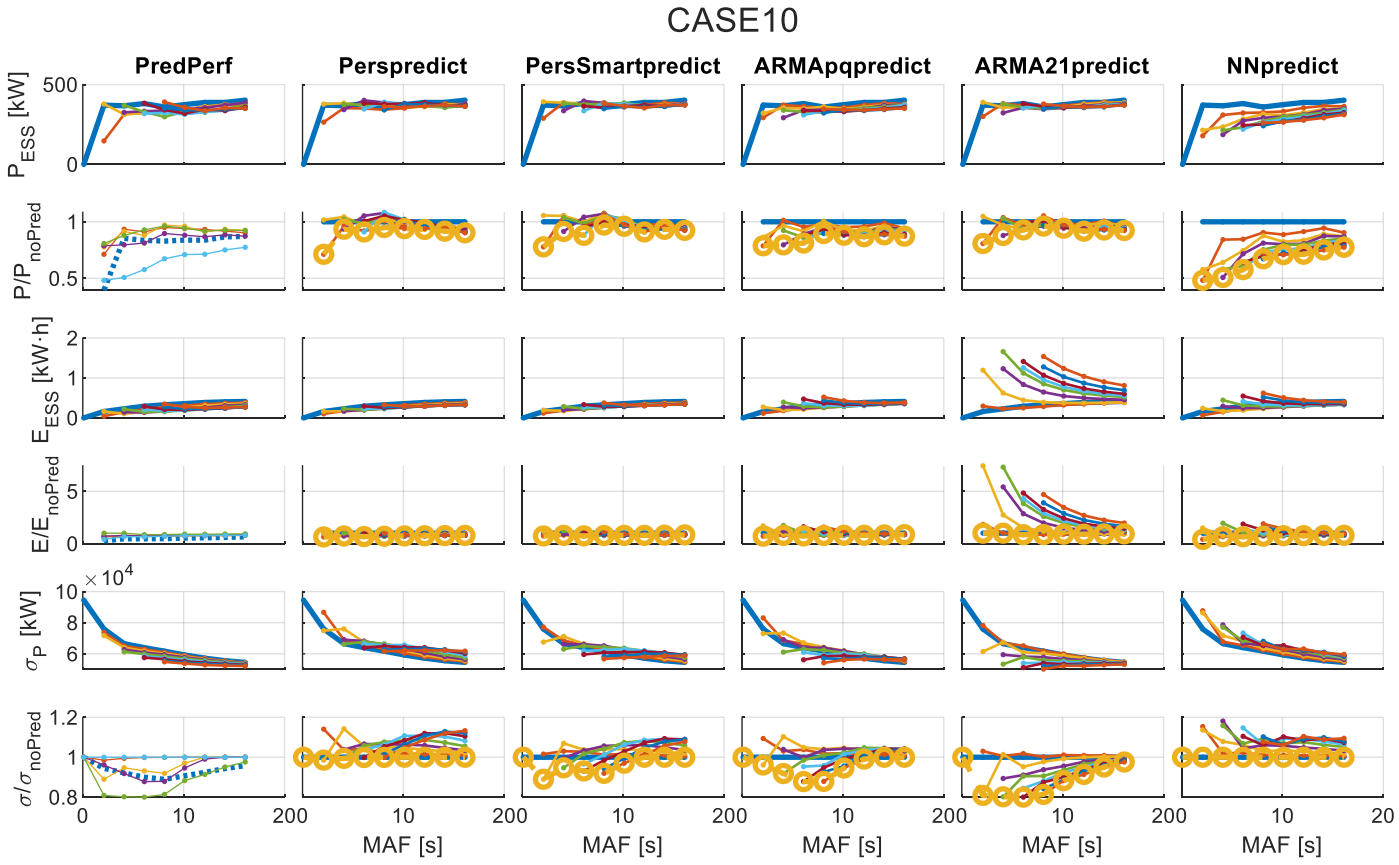

Figure A10. Results for CASE 10 with different MAFs and forecast algorithms.

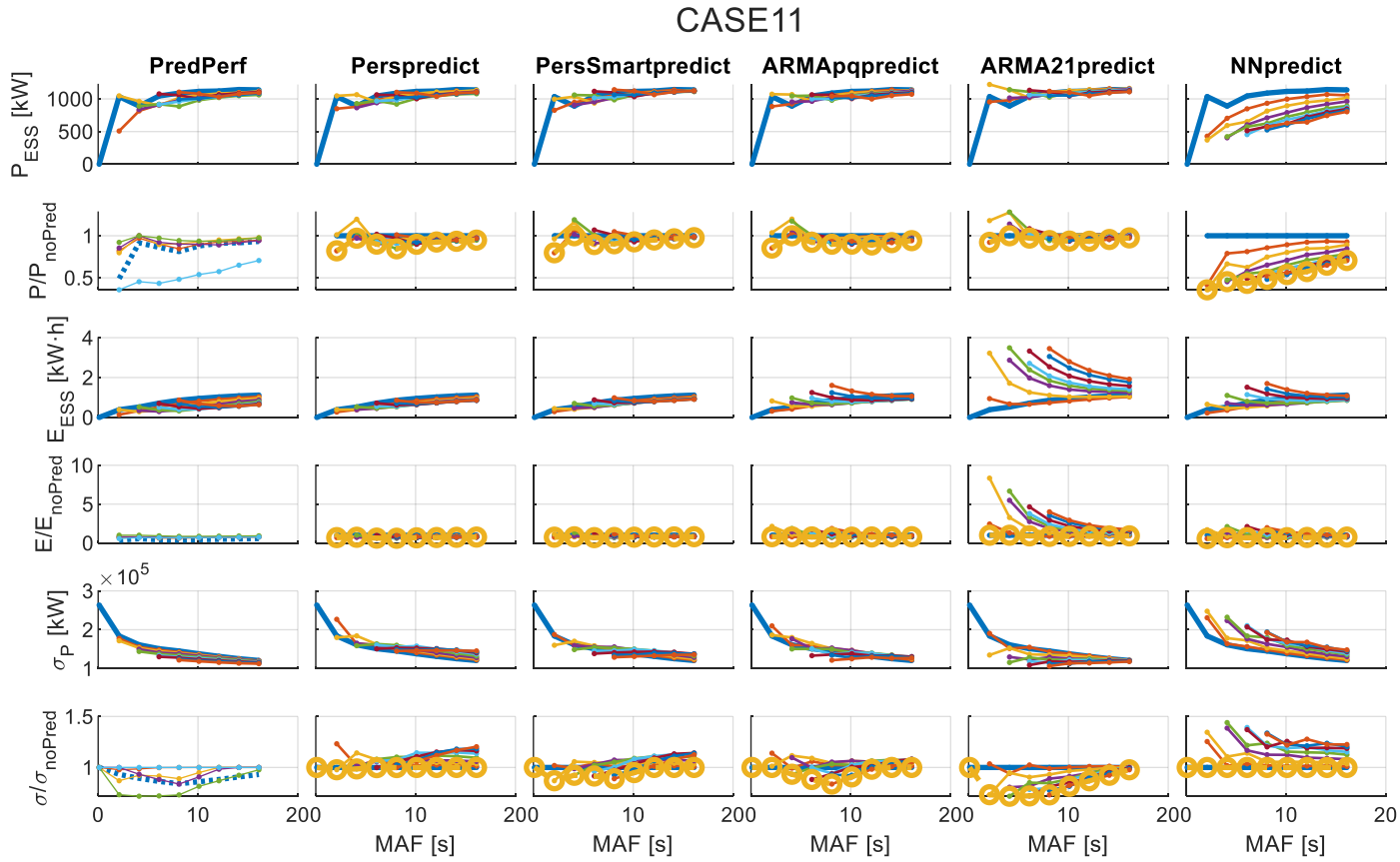

Figure A11. Results for CASE 11 with different MAFs and forecast algorithms.

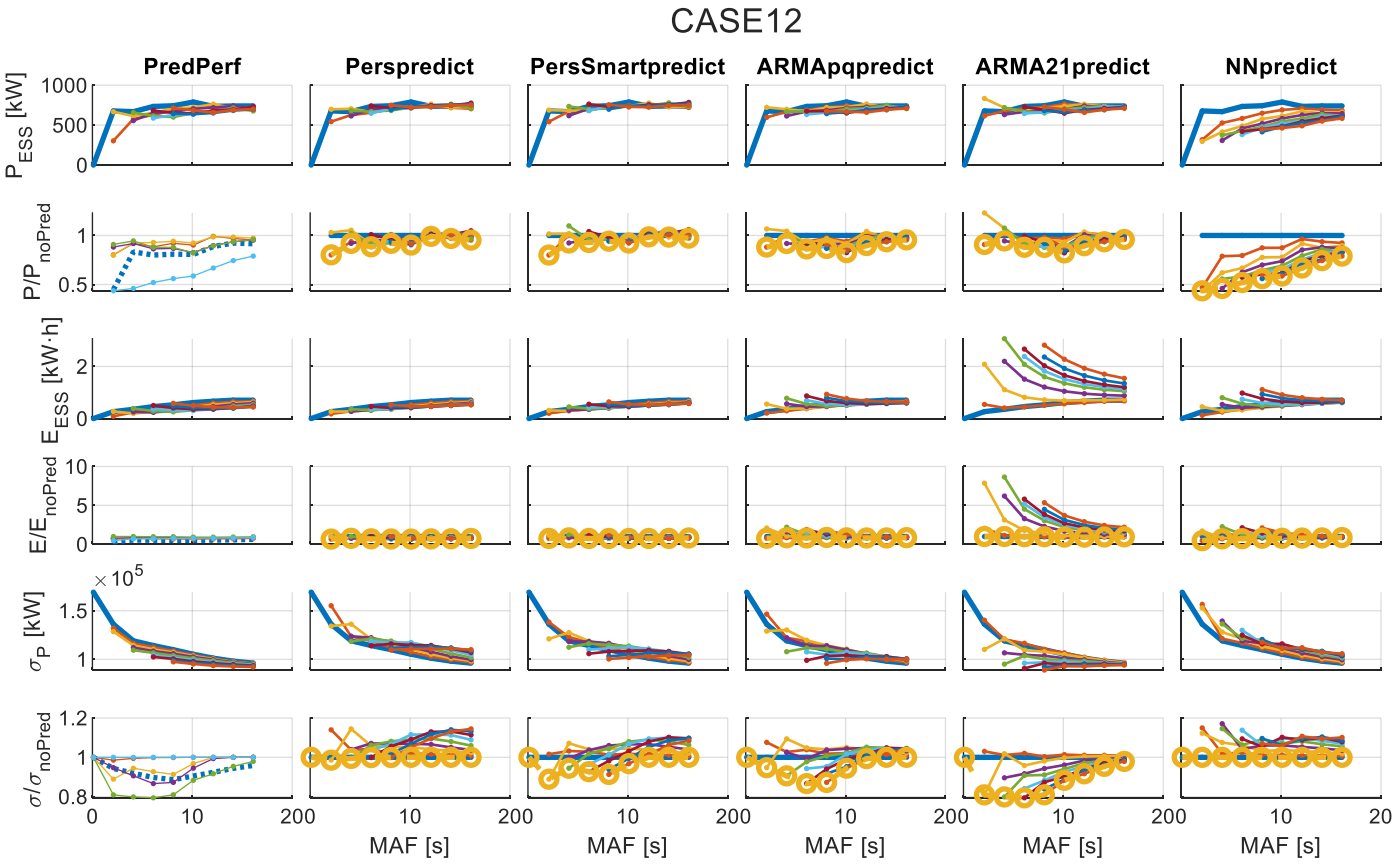

Figure A12. Results for CASE 12 with different MAFs and forecast algorithms.

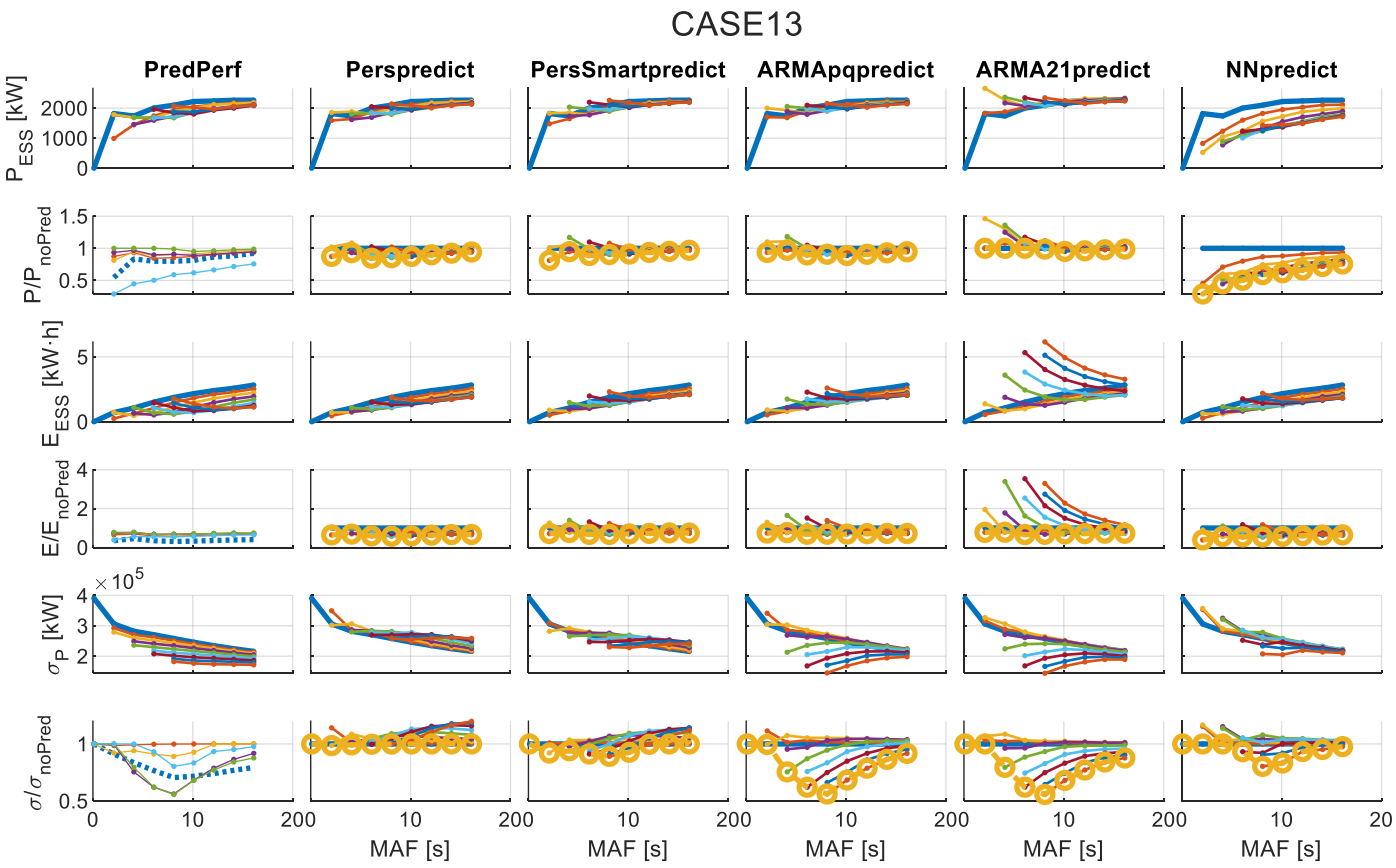

Figure A13. Results for CASE 13 with different MAFs and forecast algorithms.

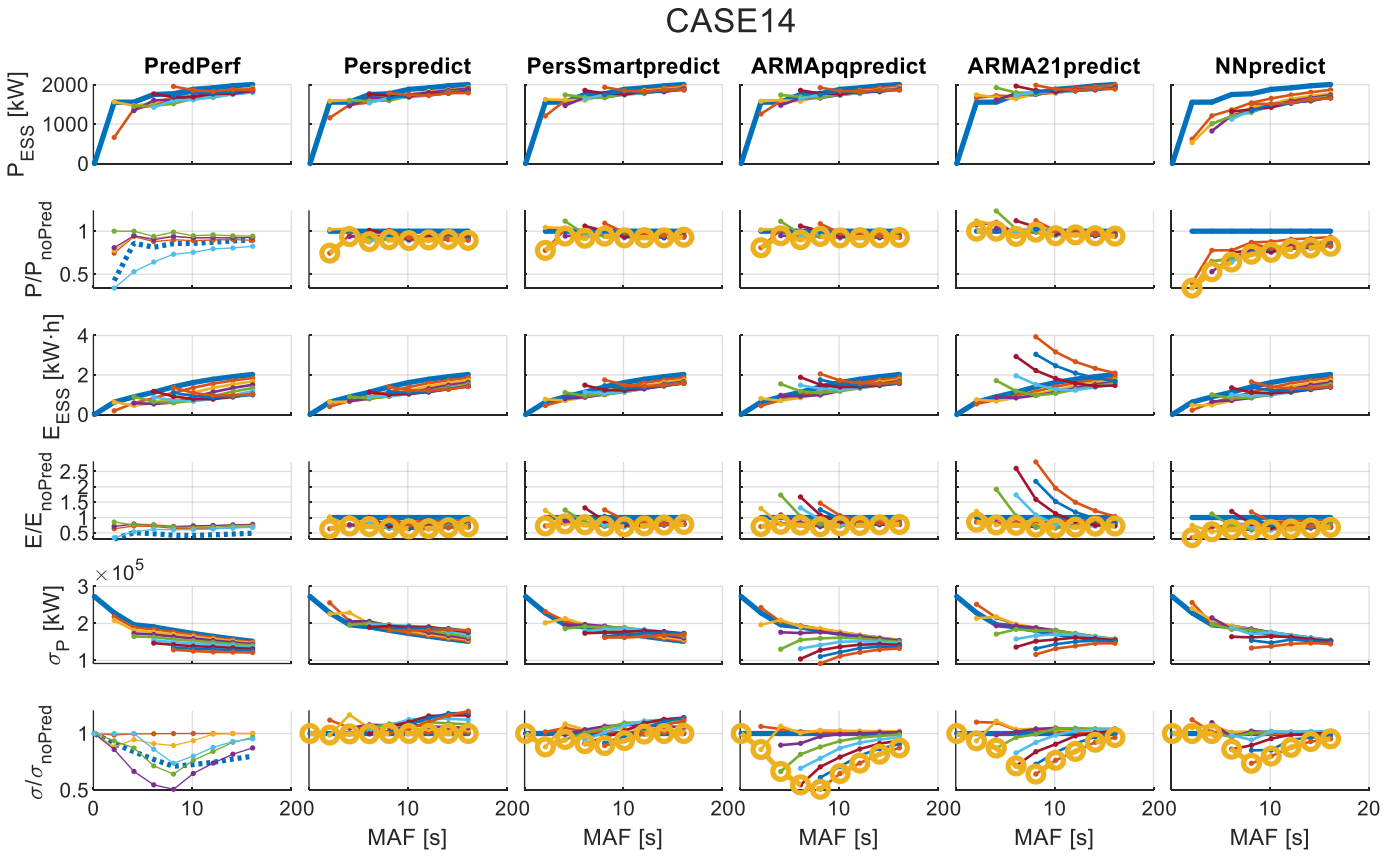

Figure A14. Results for CASE 14 with different MAFs and forecast algorithms.

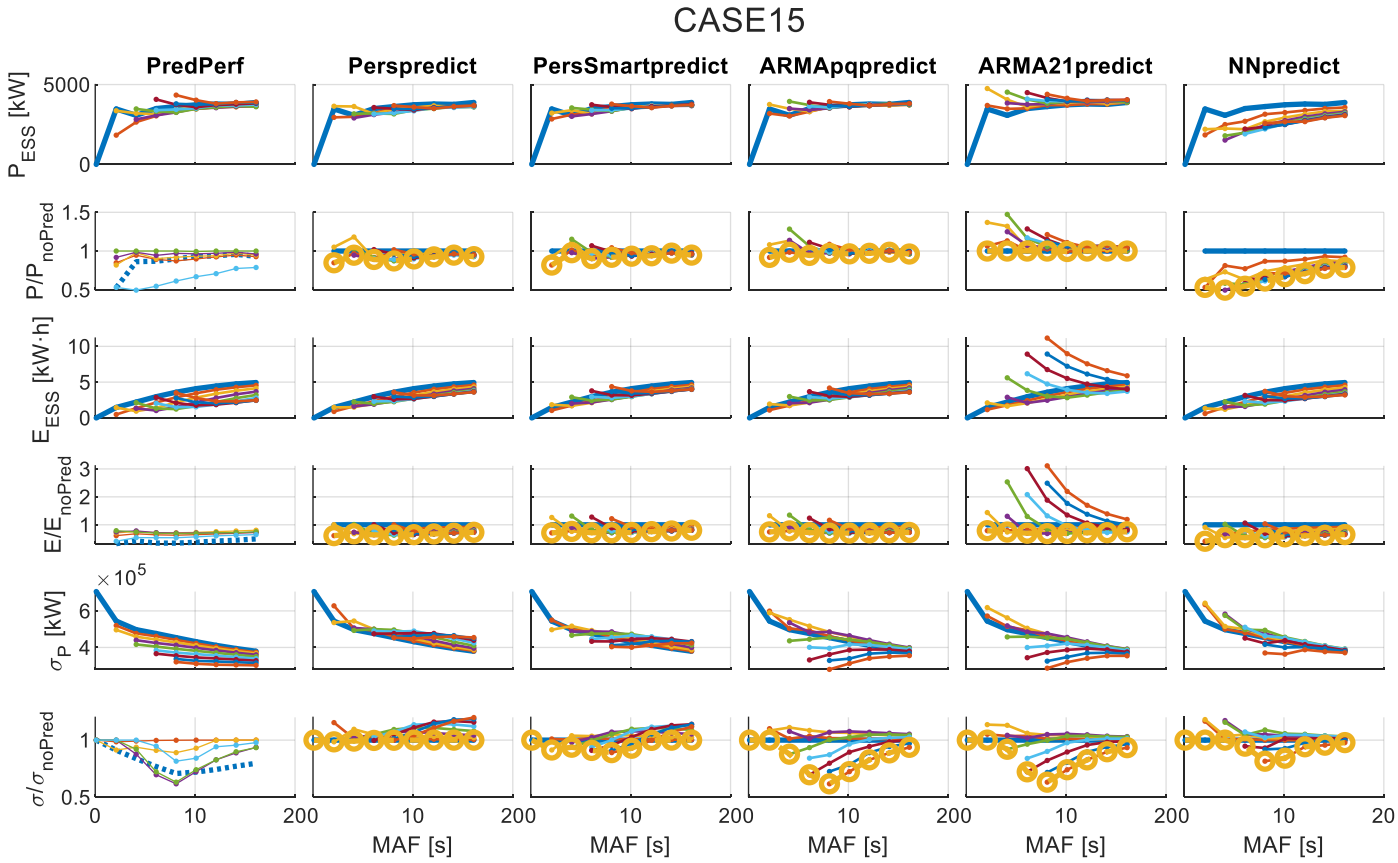

Figure A15. Results for CASE 15 with different MAFs and forecast algorithms.

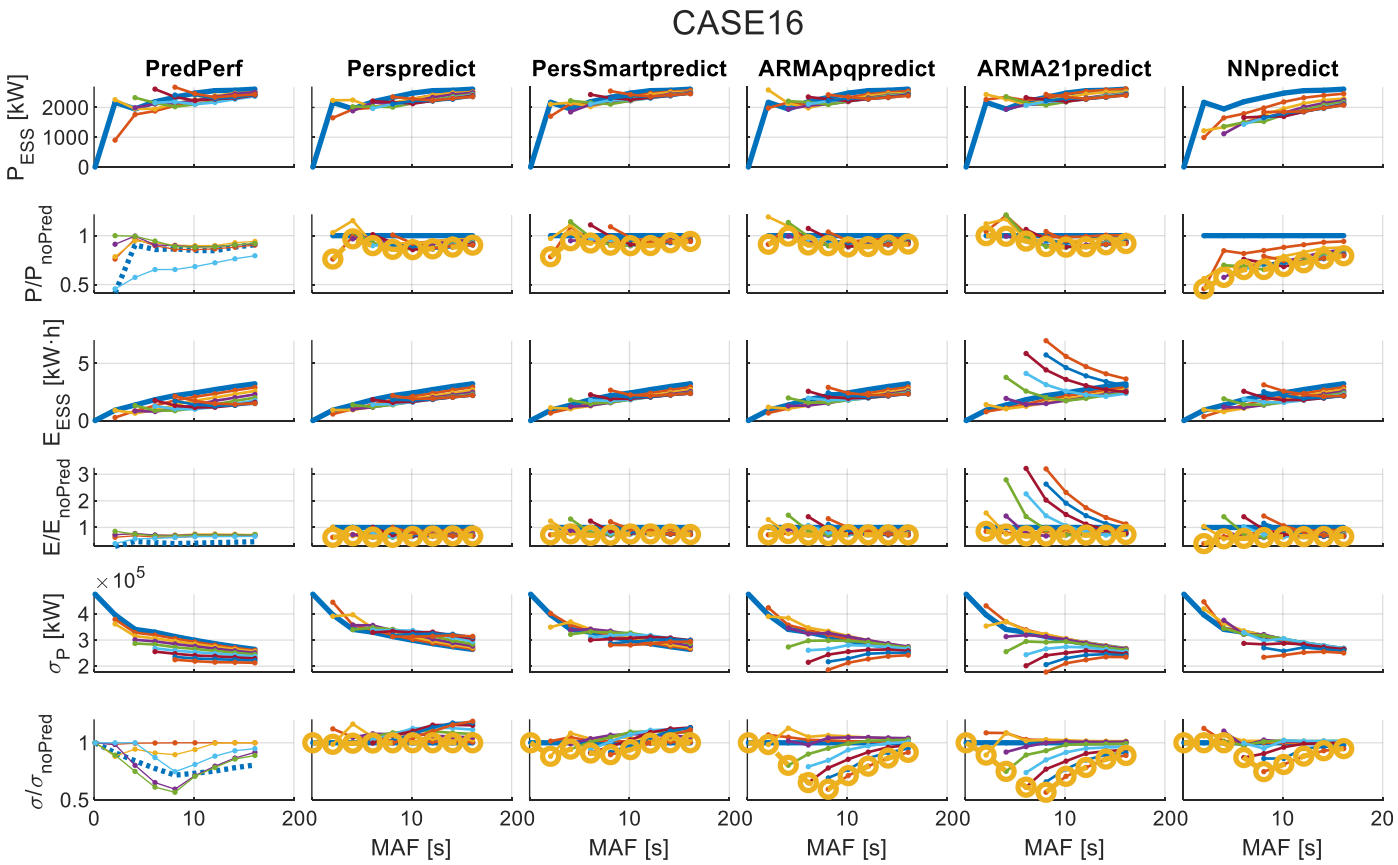

Figure A16. Results for CASE 16 with different MAFs and forecast algorithms.

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