

When: 2019-09-04, 11:30 - 11:50, Where: A2. Materials for Green Economy

## A2-WED-AM2-3 - Hydrophobicity of Polymeric Composites Reinforced with Natural Fibers into Polymeric Matrices: Polypropylene, Polyethylene and Polylactic acid

A2. Multifunctional Materials for Novel Applications

Deesy Pinto<sup>1</sup>, Zaida Ortega<sup>2</sup>, Luis Suárez<sup>3</sup>, Rita Castro<sup>1</sup>, João Rodrigues<sup>1</sup>

<sup>1</sup> CQM-Centro de Química da Madeira, University of Madeira, Campus da Penteada, 9020-105 Funchal, Portugal

<sup>2</sup> Departamento de Ingeniería de Procesos, Universidad de Las Palmas de Gran Canaria, Edificio de Fabricación Integrada, Parque científico-tecnológico de la ULPGC, Las Palmas, Spain

<sup>3</sup> Departamento de Ingeniería Mecánica, Universidad de Las Palmas de Gran Canaria, Edificio de Fabricación Integrada, Parque científico-tecnológico de la ULPGC, Las Palmas, Spain

### Introduction/Purpose

The hydrophobicity of polymeric composites (PCs) manufactured with natural fibers (NFs) and Polymeric Matrices (PMs), Polypropylene (PP), Polyethylene (PE) and Polylactic acid (PLA) was studied. Different weight fractions (WFs) of NFs (with or without NaOH treatment) coming from vegetable invasive species (see attached figure) as Ricinus Communis (T/Tt), Arundo Donax L. (C/Ct), Pennisetum Setaceum (R/Rt) and Agave Americana (P/Pt) located at Macaronesia (Canarias, Azores y Madeira) were added to the PMs. Mean values of the contact angles (CAs - without saturation in ultra-pure water (UPW), water contact angles (WCAs- with saturation in UPW) and water uptake (WU) of the PCs are presented herein. The obtained results are explained taking into account images obtained by Atomic Force Microscopy (AFM) and Scanning Electron Microscopy (SEM).

### Methods

The NFs were incorporated into PMs with different WFs of 5, 10, 20, 30 and 40 wt. (%) and with size range of 2mm length. Two different manufacturing processes were employed: compression (CMP) and rotational molding (RMP). The variation of the surface wettability (assessed by measurement of CAs and WCAs) and WU (through swelling, mass loss (on drying) and mass gain (by saturation) were measured as in [1].

### Results

Comparatively to the neat PCs and among the different NFs loadings used, the highest positive and negative obtained variations (in terms of percentage) were +22% for CAs (C.PP.Pt) at 10 wt. (%), -37.5% for CAs (C.PE.Pt) at 40 wt. (%) and +24% for WCAs (W.C.PP.Pt) at 10 wt. (%), -29% for WCAs (W.C.PLA.P) at 10 wt. (%) and +37.65% for WU (C.PLA.Pt) at 30wt. (%), -17.305% for WU (C.PLA.C) at 10 wt. (%).

### Conclusions

Treated NFs offer positive effects on the hydrophobicity of the final PCs for a lower NFs content of 10 wt. (%). However, largest additions of NFs (e.g., 30 and 40 wt. (%)) have negative effects on the hydrophobicity and WU properties of final PCs.

### Selected references

[1] M. E. Alemán-Domínguez, Z. Ortega, A. N. Benítez, G. Vilariño-Feltre, J. A. Gómez-Tejedor, and A. Vallés-Lluch, "Tunability of polycaprolactone hydrophilicity by carboxymethyl cellulose loading," *Appl. Polym. Sci.*, vol. 135, no. 14, pp. 1–8, 2018.

