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M&M 2020 MICROSCOPY & MICROANALYSIS August 2-6 Milwaukee, WI

Submission Title: AlCoCrFeNi High Entropy Alloys as Possible Nuclear Materials

SUBMISSION PREVIEW: ALCOCRFENI HIGH ENTROPY ALLOYS AS POSSIBLE NUCLEAR MATERIALS

Edit AlCoCrFeNi High Entropy Alloys as Possible Nuclear Materials

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For maintaining a sustainable energy supply and ensuring the safe operation of nuclear reactors, the development of new and advanced nuclear materials is in high demand.

Recently, a new generation of structural materials, termed as multicomponent high-entropy alloys (HEAs), has been developing. The concept of high entropy provide a new path of developing advanced materials which may potentially break the properties limits tradicional materials obtained by the conventional micro-alloying methods based on one dominant element. The HEAs consist of at least five principal metallic elements with an approximately equiatomic ratio for maximizing the compositional entropy and form a so solution phase. Mixing of various elements results typically in high atomic-level stress, which leads to the possibility of achieving high irradiation resistances through unique damage healing mecha-nisms [1].

A typical HEA, the alloy AlCoCrFeNi, have been extensively studied and reported in the literature [2]. Aluminum is an interesting element because possesses the dualism of met and nonmetal characteristics due to its special electronic structure and the properties of the alloy vary significantly with aluminum concentration. In this study, HEAs from AlxCoCrFeNi system with concentrations in aluminum varying from 0.6 to 1.0 were investigated using X-ray diffraction (XRD), optical microscopy (OM), scanning electron microscopy (SEM), transmission electron microscopy (TEM), Vickers hardness tester and Electrochemical Impedance Spectroscopy (EIS). The surface roughness was examined by Atomic Force Microscopy (AFM).

It can be observed that the particular elements of each alloy refer to the morphology of t phases and the general appearance of microstructures is dendritic. Thus, in the case of x 1 and x = 0.6, the appearance of the dendrites is relatively rounded, while for x = 0.8 acicular formations oriented in different directions are observed. At higher magnification powers, the specific characteristics of each alloy are highlighted. Thus, in the case of x = 1 the microstructure is composed of phases arranged neatly in the metal matrix, surround by rectilinear grain boundaries. The microstructure of x = 0.8 sample shows the tendency of formation of the acicular phases, the grain boundaries being much wider. In the case c x = 0.6 sample, the microstructure is similar to that of x = 0.8, the presence of the two phases being better highlighted.

After EDAX analysis, two areas were considered on the HEA´s surface: one dendritic area (D) and another interdendritic area (ID) with clear differences in the element compositior A segregation parameter, segregation ratio (S_R), was introduced to demonstrate the degr of segregation of elements. The nanoscale analysis showed the D area with Fe and Co ric but Al and Ni depleted and the ID area with Al and Ni rich but Fe and Co depleted. Only C does not show evident differences in the two zones with a slightly higher concentration ir interdrenditic area.

As Al concentration increases, the chromium effect is stronger and Co does not show evident difference in the two areas.

From Vickers tests and EIS measurements it can be observed that the increase of Aluminum concentration greatly enhanced hardness and, in consequence, the Young´s

Further studies regarding planned extensions in the operating life time for reactors are needed and must be supported by accompanying materials R&D for continued safe, reliable and cost-effective utilization of water-cooled nuclear reactors for electricity production.

References

[1] S. Xia, X. Yang, T. Yang, S. Liu, Y. Zhang, Irradiation resistance in AlxCoCrFeNi high entropy alloys, Jom, 67 (2015), pp. 2340-2344

[2] Zhang, Y. High-Entropy Materials A Brief Introduction, Springer Ed., 2019.

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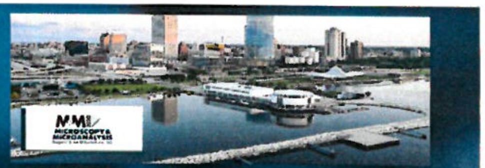

AlCoCrFeNi HIGH ENTROPY ALLOYS AS POSSIBLE NUCLEAR MATERIALS

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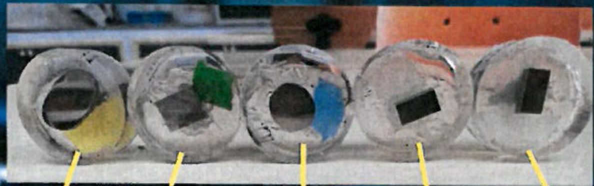
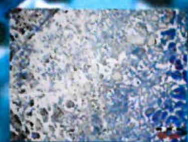


COMPONENTS	HEA 1 AlCrFeCoNi	HEA 5 $Al_{0.8}$CrFeCoNi	HEA 6 $Al_{0.6}$CrFeCoNi	HEA 12 $AlCrFeCoNi_{1.4}$	HEA 14 $AlCrFeCoNi_{1.8}$
Al, wt%	10,67	8,72	6,68	9,76	8,99
Cr, wt%	20,55	21,00	21,47	18,8	17,32
Fe, wt%	22,13	22,61	23,12	20,24	18,65
Co, wt%	23,32	23,82	24,36	21,33	19,65
Ni, wt%	23,33	23,85	24,36	29,86	35,38

Nanometric image of HEA1 surface after fracture (Scanning Electron Microscope)

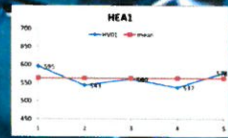
The pioneering efforts in obtaining the high entropy alloys (HEAs) created the groundwork for a new concept of solid solutions multi-principal element alloys with unique properties at the nanoscale.
In this study we investigate the effect of different nickel concentration on the microstructure, hardness and corrosion properties of high entropy alloys from AlCrFeCoNi system.

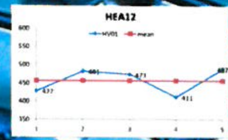
METALLOGRAPHY

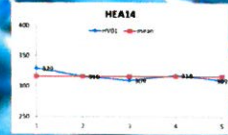


The microscopy examination reveals dendritic morphology for the reference alloy (AlCrFeCoNi) and the increase of the width of the interdendritic zones by increasing the nickel concentration.

MICROHARDNESS

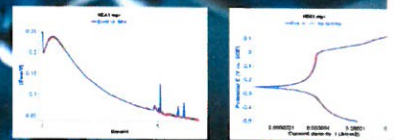


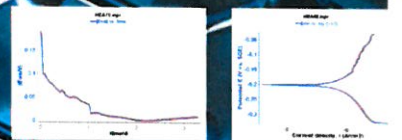


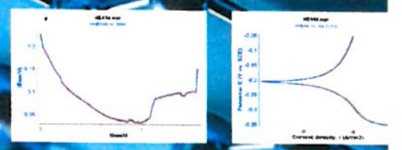


Hardness values decrease with increasing the percentage of nickel because of the dissolution of precipitates in a nickel rich matrix and in consequence forming continuous solid solutions.

CORROSION







The alloys were immersed in SE (Simulated Body Fluid) during one week The low corrosion rates, low corrosic currents and high polarization resistanc attest the good stability of HEAs simulated biological environment.